



QUICK CHANGE FLEX COLLETS

**COLLET CHANGE
IN 10 SECONDS!**



QUICK CHANGE FLEX COLLETS

- **Quick set-up time** - Collet can be switched to any size within seconds, not minutes
- **Increased Precision** - Collet accuracy is .0004" or Better
- **Increased Grip Force** - Collet collapses parallel to work piece, not angular
- **Increased Clamping Range** - Quick Change Flex collets allow work pieces to be up to .062" below nominal diameter vs. conventional .005"

SMOOTH COLLETS



- Heat Treated Alloy Structural Steel
- Ground Cam Relief allows for precision repeatability and accuracy of .0004" or better
- Collets are precision paired before rubber vulcanization process to optimize roundness and cylindrical accuracy
- Lyndex-Nikken bores are longer than the competition, providing greater gripping force

SERIES 42 SMOOTH COLLETS - \$221.00 each

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
5/16"	QCFC42-012-SMO	5/8"	QCFC42-040-SMO	1.1/32"	QCFC42-066-SMO	1.7/16"	QCFC42-092-SMO
1/4"	QCFC42-016-SMO	21/32"	QCFC42-042-SMO	1.1/16"	QCFC42-068-SMO	1.15/32"	QCFC42-094-SMO
9/32"	QCFC42-018-SMO	11/16"	QCFC42-044-SMO	1.3/32"	QCFC42-070-SMO	1.1/2"	QCFC42-096-SMO
5/16"	QCFC42-020-SMO	23/32"	QCFC42-046-SMO	1.1/8"	QCFC42-072-SMO	1.17/32"	QCFC42-098-SMO
11/32"	QCFC42-022-SMO	3/4"	QCFC42-048-SMO	1.5/32"	QCFC42-074-SMO	1.9/16"	QCFC42-100-SMO
3/8"	QCFC42-024-SMO	25/32"	QCFC42-050-SMO	1.3/16"	QCFC42-076-SMO	1.19/32"	QCFC42-102-SMO
13/32"	QCFC42-026-SMO	13/16"	QCFC42-052-SMO	1.7/32"	QCFC42-078-SMO	1.5/8"	QCFC42-104-SMO
7/16"	QCFC42-028-SMO	27/32"	QCFC42-054-SMO	1.1/4"	QCFC42-080-SMO	Emergency Collets - \$279.00ea.	
15/32"	QCFC42-030-SMO	7/8"	QCFC42-056-SMO	1.9/32"	QCFC42-082-SMO	8mm	QCFC42-08M-EMR
1/2"	QCFC42-032-SMO	29/32"	QCFC42-058-SMO	1.5/16"	QCFC42-084-SMO	15mm	QCFC42-15M-EMR
17/32"	QCFC42-034-SMO	15/16"	QCFC42-060-SMO	1.11/32"	QCFC42-086-SMO	30mm	QCFC42-30M-EMR
9/16"	QCFC42-036-SMO	31/32"	QCFC42-062-SMO	1.3/8"	QCFC42-088-SMO		
19/32"	QCFC42-038-SMO	1"	QCFC42-064-SMO	1.13/32"	QCFC42-090-SMO		

SERRATED COLLETS



- Hardened serrations provide strong gripping strength for aggressive roughing of material
- Lyndex-Nikken serration lengths inside the bore are longer than the competition, providing much stronger gripping force
- Collets are precision paired before rubber vulcanization process to optimize roundness and cylindrical accuracy
- Ideal for bar feeding applications

SERIES 42 SERRATED COLLETS - \$221.00 each

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
3/16"	QCFC42-012-SER	5/8"	QCFC42-040-SER	1.1/32"	QCFC42-066-SER	1.7/16"	QCFC42-092-SER
1/4"	QCFC42-016-SER	21/32"	QCFC42-042-SER	1.1/16"	QCFC42-068-SER	1.15/32"	QCFC42-094-SER
9/32"	QCFC42-018-SER	11/16"	QCFC42-044-SER	1.3/32"	QCFC42-070-SER	1.1/2"	QCFC42-096-SER
5/16"	QCFC42-020-SER	23/32"	QCFC42-046-SER	1.1/8"	QCFC42-072-SER	1.17/32"	QCFC42-098-SER
11/32"	QCFC42-022-SER	3/4"	QCFC42-048-SER	1.5/32"	QCFC42-074-SER	1.9/16"	QCFC42-100-SER
3/8"	QCFC42-024-SER	25/32"	QCFC42-050-SER	1.3/16"	QCFC42-076-SER	1.19/32"	QCFC42-102-SER
13/32"	QCFC42-026-SER	13/16"	QCFC42-052-SER	1.7/32"	QCFC42-078-SER	1.5/8"	QCFC42-104-SER
7/16"	QCFC42-028-SER	27/32"	QCFC42-054-SER	1.1/4"	QCFC42-080-SER		
15/32"	QCFC42-030-SER	7/8"	QCFC42-056-SER	1.9/32"	QCFC42-082-SER		
1/2"	QCFC42-032-SER	29/32"	QCFC42-058-SER	1.5/16"	QCFC42-084-SER		
17/32"	QCFC42-034-SER	15/16"	QCFC42-060-SER	1.11/32"	QCFC42-086-SER		
9/16"	QCFC42-036-SER	31/32"	QCFC42-062-SER	1.3/8"	QCFC42-088-SER		
19/32"	QCFC42-038-SER	1"	QCFC42-064-SER	1.13/32"	QCFC42-090-SER		

SERIES 32 & SERIES 52 METRIC SIZES ARE AVAILABLE UPON REQUEST - CONTACT US FOR DETAILS

SMOOTH COLLETS



- Heat Treated Alloy Structural Steel
- Ground Cam Relief allows for precision repeatability and accuracy of .0004" or better
- Collets are precision paired before rubber vulcanization process to optimize roundness and cylindrical accuracy
- Lyndex-Nikken bores are longer than the competition, providing greater gripping force

SERIES 65 SMOOTH COLLETS - \$279.00 each

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
1/4"	QCFC65-016-SMO	7/8"	QCFC65-056-SMO	1.1/2"	QCFC65-096-SMO	2.1/8"	QCFC65-136-SMO
9/32"	QCFC65-018-SMO	29/32"	QCFC65-058-SMO	1.17/32"	QCFC65-098-SMO	2.5/32"	QCFC65-138-SMO
5/16"	QCFC65-020-SMO	15/16"	QCFC65-060-SMO	1.9/16"	QCFC65-100-SMO	2.3/16"	QCFC65-140-SMO
11/32"	QCFC65-022-SMO	31/32"	QCFC65-062-SMO	1.19/32"	QCFC65-102-SMO	2.7/32"	QCFC65-142-SMO
3/8"	QCFC65-024-SMO	1"	QCFC65-064-SMO	1.5/8"	QCFC65-104-SMO	2.1/4"	QCFC65-144-SMO
13/32"	QCFC65-026-SMO	1.1/32"	QCFC65-066-SMO	1.21/32"	QCFC65-106-SMO	2.9/32"	QCFC65-146-SMO
7/16"	QCFC65-028-SMO	1.1/16"	QCFC65-068-SMO	1.11/16"	QCFC65-108-SMO	2.5/16"	QCFC65-148-SMO
15/32"	QCFC65-030-SMO	1.3/32"	QCFC65-070-SMO	1.23/32"	QCFC65-110-SMO	2.11/32"	QCFC65-150-SMO
1/2"	QCFC65-032-SMO	1.1/8"	QCFC65-072-SMO	1.3/4"	QCFC65-112-SMO	2.3/8"	QCFC65-152-SMO
17/32"	QCFC65-034-SMO	1.5/32"	QCFC65-074-SMO	1.25/32"	QCFC65-114-SMO	2.13/32"	QCFC65-154-SMO
9/16"	QCFC65-036-SMO	1.3/16"	QCFC65-076-SMO	1.13/16"	QCFC65-116-SMO	2.7/16"	QCFC65-156-SMO
19/32"	QCFC65-038-SMO	1.7/32"	QCFC65-078-SMO	1.27/32"	QCFC65-118-SMO	2.15/32"	QCFC65-158-SMO
5/8"	QCFC65-040-SMO	1.1/4"	QCFC65-080-SMO	1.7/8"	QCFC65-120-SMO	2.1/2"	QCFC65-160-SMO
21/32"	QCFC65-042-SMO	1.9/32"	QCFC65-082-SMO	1.29/32"	QCFC65-122-SMO	2.17/32"	QCFC65-162-SMO
11/16"	QCFC65-044-SMO	1.5/16"	QCFC65-084-SMO	1.15/16"	QCFC65-124-SMO	2.9/16"	QCFC65-164-SMO
23/32"	QCFC65-046-SMO	1.11/32"	QCFC65-086-SMO	1.31/32"	QCFC65-126-SMO	2.5/8"	QCFC65-168-SMO
3/4"	QCFC65-048-SMO	1.3/8"	QCFC65-088-SMO	2"	QCFC65-128-SMO	Emergency Collets - \$325.00ea.	
25/32"	QCFC65-050-SMO	1.13/32"	QCFC65-090-SMO	2.1/32"	QCFC65-130-SMO	8mm	QCFC65-08M-EMR
13/16"	QCFC65-052-SMO	1.7/16"	QCFC65-092-SMO	2.1/16"	QCFC65-132-SMO	20mm	QCFC65-20M-EMR
27/32"	QCFC65-054-SMO	1.15/32"	QCFC65-094-SMO	2.3/32"	QCFC65-134-SMO	30mm	QCFC65-30M-EMR
						40mm	QCFC65-40M-EMR

SERRATED COLLETS



- Hardened serrations provide strong gripping strength for aggressive roughing of material
- Lyndex-Nikken serration lengths inside the bore are longer than the competition, providing much stronger gripping force
- Collets are precision paired before rubber vulcanization process to optimize roundness and cylindrical accuracy
- Ideal for bar feeding applications

SERIES 65 SERRATED COLLETS - \$279.00 each

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
1/4"	QCFC65-016-SER	27/32"	QCFC65-054-SER	1.7/16"	QCFC65-092-SER	2.1/32"	QCFC65-130-SER
9/32"	QCFC65-018-SER	7/8"	QCFC65-056-SER	1.15/32"	QCFC65-094-SER	2.1/16"	QCFC65-132-SER
5/16"	QCFC65-020-SER	29/32"	QCFC65-058-SER	1.1/2"	QCFC65-096-SER	2.3/32"	QCFC65-134-SER
11/32"	QCFC65-022-SER	15/16"	QCFC65-060-SER	1.17/32"	QCFC65-098-SER	2.1/8"	QCFC65-136-SER
3/8"	QCFC65-024-SER	31/32"	QCFC65-062-SER	1.9/16"	QCFC65-100-SER	2.5/32"	QCFC65-138-SER
13/32"	QCFC65-026-SER	1"	QCFC65-064-SER	1.19/32"	QCFC65-102-SER	2.3/16"	QCFC65-140-SER
7/16"	QCFC65-028-SER	1.1/32"	QCFC65-066-SER	1.5/8"	QCFC65-104-SER	2.7/32"	QCFC65-142-SER
15/32"	QCFC65-030-SER	1.1/16"	QCFC65-068-SER	1.21/32"	QCFC65-106-SER	2.1/4"	QCFC65-144-SER
1/2"	QCFC65-032-SER	1.3/32"	QCFC65-070-SER	1.11/16"	QCFC65-108-SER	2.9/32"	QCFC65-146-SER
17/32"	QCFC65-034-SER	1.1/8"	QCFC65-072-SER	1.23/32"	QCFC65-110-SER	2.5/16"	QCFC65-148-SER
9/16"	QCFC65-036-SER	1.5/32"	QCFC65-074-SER	1.3/4"	QCFC65-112-SER	2.11/32"	QCFC65-150-SER
19/32"	QCFC65-038-SER	1.3/16"	QCFC65-076-SER	1.25/32"	QCFC65-114-SER	2.3/8"	QCFC65-152-SER
5/8"	QCFC65-040-SER	1.7/32"	QCFC65-078-SER	1.13/16"	QCFC65-116-SER	2.13/32"	QCFC65-154-SER
21/32"	QCFC65-042-SER	1.1/4"	QCFC65-080-SER	1.27/32"	QCFC65-118-SER	2.7/16"	QCFC65-156-SER
11/16"	QCFC65-044-SER	1.9/32"	QCFC65-082-SER	1.7/8"	QCFC65-120-SER	2.15/32"	QCFC65-158-SER
23/32"	QCFC65-046-SER	1.5/16"	QCFC65-084-SER	1.29/32"	QCFC65-122-SER	2.1/2"	QCFC65-160-SER
3/4"	QCFC65-048-SER	1.11/32"	QCFC65-086-SER	1.15/16"	QCFC65-124-SER	2.17/32"	QCFC65-162-SER
25/32"	QCFC65-050-SER	1.3/8"	QCFC65-088-SER	1.31/32"	QCFC65-126-SER	2.9/16"	QCFC65-164-SER
13/16"	QCFC65-052-SER	1.13/32"	QCFC65-090-SER	2"	QCFC65-128-SER	2.5/8"	QCFC65-168-SER

HEX COLLETS



SERIES 65 HEX COLLETS - \$343.00 each

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
5/16"	QCFC65-020-HEX	5/8"	QCFC65-040-HEX	15/16"	QCFC65-060-HEX	1.1/2"	QCFC65-096-HEX
3/8"	QCFC65-024-HEX	11/16"	QCFC65-044-HEX	1"	QCFC65-064-HEX	1.5/8"	QCFC65-104-HEX
7/16"	QCFC65-028-HEX	3/4"	QCFC65-048-HEX	1.1/8"	QCFC65-072-HEX	1.3/4"	QCFC65-112-HEX
1/2"	QCFC65-032-HEX	13/16"	QCFC65-052-HEX	1.1/4"	QCFC65-080-HEX	1.7/8"	QCFC65-120-HEX
9/16"	QCFC65-036-HEX	7/8"	QCFC65-056-HEX	1.3/8"	QCFC65-088-HEX	2"	QCFC65-128-HEX

- Precision broached to optimize centering of hex bar stock
- Heat Treated Alloy Structural Steel
- Collets are precision paired before rubber vulcanization process to optimize roundness and cylindrical accuracy
- Ideal for bar feeding any hex material

SERIES 32 & SERIES 52 METRIC SIZES ARE AVAILABLE UPON REQUEST - CONTACT US FOR DETAILS

YOUR NEW WORKHOLDING SOLUTION

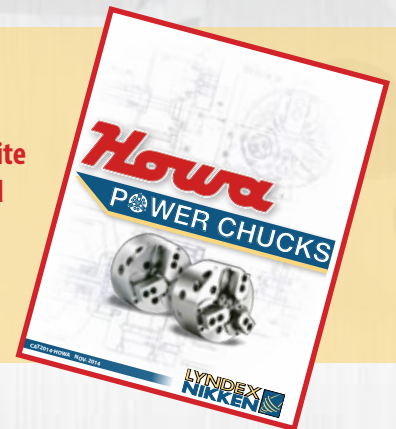
**LYNDEX
NIKKEN**
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**HIGH QUALITY
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HIGH PRECISION**

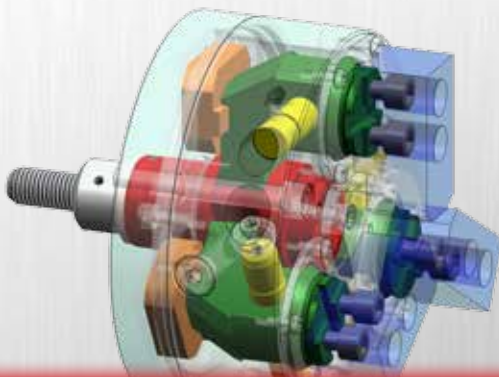


**A wide selection of
2-Jaw, 3-Jaw and
Specialty chucks
designed to handle
any workholding
challenge!**

Visit our website
to download
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HYDRAULIC POWER CHUCK FEATURES



- Low maintenance, High performance
- Capable of clamping over workpieces with uneven surfaces and a large range of diameters
- Maintains powerful clamping at high RPM
- Large through hole bores available for bar feeding
- Fully sealed structure reduces frequent greasing and prevents coolant leaks



Phone: (847) 367-4800



Email: inquiries@lyndexnikken.com



www.lyndexnikken.com

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