

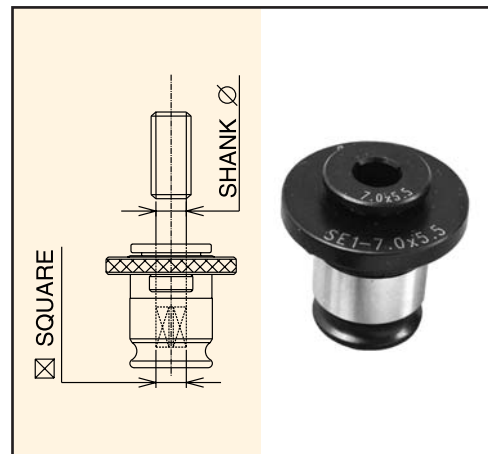
Tap Collets

Positive Drive Tap Collets - DIN 371/376 Standard

Standard collets are used for standard and coolant-thru tap holders, maximum 750 PSI.

Part Number	System	Tap Size	Tap Shank Ø	Drive Square ☒
SE1-2.5X2.1	#1	M1.4, M1.8, M3	2.50	2.10
SE1-2.8X2.1	#1	M2, M2.2, M2.5, M4	2.80	2.10
SE1-3.5X2.7	#1	M3, M5	3.50	2.70
SE1-4.0X3.0	#1	M3.5	4.00	3.00
SE1-4.5X3.4	#1	M4, M6	4.50	3.40
SE1-6.0X4.9	#1	M5, M6, M8	6.00	4.90
SE1-7.0X5.5	#1	M10	7.00	5.50
SE1-8.0X6.2	#1	M8, M10	8.00	6.20
SE1-9.0X7.0	#1	M12	9.00	7.00
SE1-10.0X8.0	#1	M10	10.0	8.00
SE1-11.0X9.0	#1	M14	11.0	9.00
SE2-6.0X4.9	#2	M5, M6, M8	6.00	4.90
SE2-7.0X5.5	#2	M10	7.00	5.50
SE2-8.0X6.2	#2	M8, M10	8.00	6.20
SE2-9.0X7.0	#2	M12	9.00	7.00
SE2-11.0X9.0	#2	M14	11.0	9.00
SE2-12.0X9.0	#2	M16	12.0	9.00
SE2-14.0X11.0	#2	M18	14.0	11.0
SE2-16.0X12.0	#2	M20	16.0	12.0
SE2-18.0X14.5	#2	M22, M24	18.0	14.5
SE3-11.0X9.0	#3	M14	11.0	9.00
SE3-12.0X9.0	#3	M16	12.0	9.00
SE3-14.0X11.0	#3	M18	14.0	11.0
SE3-16.0X12.0	#3	M20	16.0	12.0
SE3-18.0X14.5	#3	M22, M24	18.0	14.5
SE3-20.0X16.0	#3	M27, M30	20.0	16.0
SE3-22.0X18.0	#3	M30	22.0	18.0
SE3-25.0X20.0	#3	M33, M36	25.0	20.0
SE3-28.0X22.0	#3	M36	28.0	22.0

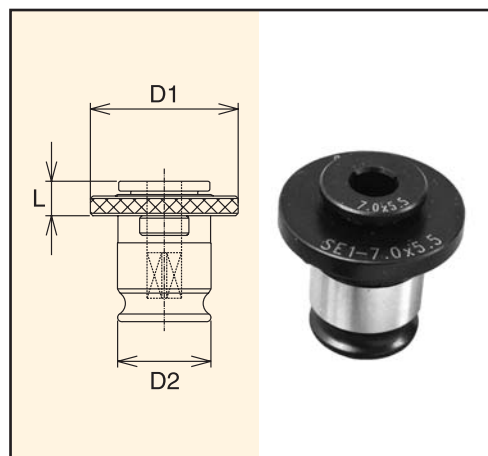
Note: Dimensions are shown in mm.



Note: See pages 236-237 for details about dimensions cross over for ANSI, DIN, ISO, JIS Specification Taps.

Dimensional Data

Type/System	L	D1	D2
#1	0.27"	1.18"	0.75"
#2	0.43"	1.98"	1.22"
#3	0.55"	2.75"	1.89"



Accessories:



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Tap Spanner Wrench
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