

# GENERAL PURPOSE

Solid Carbide Drill/Mill For Ferrous And Non-Ferrous Materials



INTRO

MILLING

SPECIALTY

HOLEMAKING

THREADING

INSERTS



FEATURES/DESCRIPTION	APPLICATION	FEATURES
<b>Drill Mill</b> <ul style="list-style-type: none"> <li>One tool - five applications: drill, mill, chamfer, spot and countersink</li> <li>Two flute design optimizes drilling, spotting, and countersinking processes</li> <li>Multiple included angles</li> <li>Diameter Tol.: +0/-0.002"</li> <li>Shank Tol.: +0/-0.0005"</li> <li>Angle: +/- 1.0°</li> </ul>		

STEEL			STAINLESS		CAST IRON		NON-FERROUS		HRSA		HARDENED STEEL	
P1	P2	P3	M1	M2	K1	K2	N1	N2	S1	S2	H1	H2
○	○	○			○	○	○	○			○	

● Best ○ Good

**Series 207** 2FL | 60°, 82°, 90°

Diameter(D <sub>1</sub> )	LOC(L <sub>1</sub> )	OAL(L)	Shank(D)	Incl. Angle	Bright	AITiN
1/8	1/2	1-1/2	1/8	60°	208-621250	208-621253
1/8	1/2	1-1/2	1/8	82°	208-822125	208-822125B
1/8	1/2	1-1/2	1/8	90°	208-000125	208-010125
3/16	5/8	2	3/16	60°	208-621870	208-621873
3/16	5/8	2	3/16	82°	208-822187	208-822187B
3/16	5/8	2	3/16	90°	208-000187	208-010187
1/4	3/4	2-1/2	1/4	60°	208-622500	208-622503
1/4	3/4	2-1/2	1/4	82°	208-822250	208-822250B
1/4	3/4	2-1/2	1/4	90°	208-000250	208-010250
5/16	13/16	2-1/2	5/16	60°	208-623120	208-623123
5/16	13/16	2-1/2	5/16	90°	208-000312	208-010312
3/8	1	2-1/2	3/8	60°	208-623750	208-623753
3/8	1	2-1/2	3/8	82°	208-822375	208-822375B
3/8	1	2-1/2	3/8	90°	208-000375	208-010375
7/16	1	2-3/4	7/16	60°	208-624370	208-624373
7/16	1	2-3/4	7/16	90°	208-000437	208-010437
1/2	1	3	1/2	60°	208-625000	208-625003
1/2	1	3	1/2	82°	208-822500	208-822500B
1/2	1	3	1/2	90°	208-000500	208-010500
5/8	1-1/4	3-1/2	5/8	60°	208-626250	208-626253
5/8	1-1/4	3-1/2	5/8	90°	208-000625	208-010625
3/4	1-1/2	4	3/4	60°	208-627500	208-627503
3/4	1-1/2	4	3/4	90°	208-000750	208-010750

\*bold numbers are EDPs for ordering