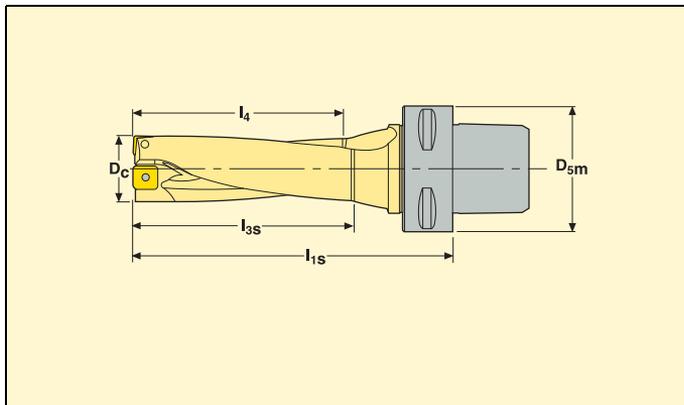


Drilling depth 3 x D

Seco-Capto™ C6 shank



• For insert information and cutting and machining data, please see Machining Navigator Holemaking

Drill dia. D _c (mm)	Drill depth l ₄ (mm)	Part No.	Dimensions in mm			Insert types		Radial adjustment	
			l _{1s}	l _{3s}	D _{5m}	Centre insert	Periph insert	-	+
15,00	45	SD503-15-45-C6	84	50	63	SPGX 0502-C1	SCGX 050204..	0,25	0,35
15,50	47	SD503-15.5-47-C6	86	52	63	SPGX 0502-C1	SCGX 050204..	0,30	0,35
16,00	48	SD503-16-48-C6	88	53	63	SPGX 0502-C1	SCGX 050204..	0,15	0,45
16,50	50	SD503-16.5-50-C6	90	55	63	SPGX 0502-C1	SCGX 050204..	0,15	0,40
17,00	51	SD503-17-51-C6	91	56	63	SPGX 0502-C1	SCGX 050204..	0,10	0,50
17,50	53	SD503-17.5-53-C6	94	58	63	SPGX 0602-C1	SCGX 050204..	0,50	0,50
18,00	54	SD503-18-54-C6	95	59	63	SPGX 0602-C1	SCGX 050204..	0,35	0,25
18,50	56	SD503-18.5-56-C6	97	61	63	SPGX 0602-C1	SCGX 050204..	0,35	0,25
19,00	57	SD503-19-57-C6	98	62	63	SPGX 0602-C1	SCGX 050204..	0,15	0,45
20,00	60	SD503-20-60-C6	103	65	63	SPGX 0602-C1	SCGX 060204..	0,10	0,45
20,62	62	SD503-20.62-62-C6	105	67	63	SPGX 0602-C1	SCGX 060204..	0,10	0,50
21,00	63	SD503-21-63-C6	106	68	63	SPGX 0602-C1	SCGX 060204..	0,10	0,50
22,00	66	SD503-22-66-C6	109	71	63	SPGX 0703-C1	SCGX 060204..	0,45	0,50
22,23	67	SD503-22.23-67-C6	110	72	63	SPGX 0703-C1	SCGX 060204..	0,45	0,50
23,00	69	SD503-23-69-C6	113	74	63	SPGX 0703-C1	SCGX 070308..	0,35	0,50
24,00	72	SD503-24-72-C6	117	77	63	SPGX 0703-C1	SCGX 070308..	0,15	0,50
25,00	75	SD503-25-75-C6	121	80	63	SPGX 0703-C1	SCGX 070308..	0,15	0,50
25,40	77	SD503-25.4-77-C6	123	82	63	SPGX 0703-C1	SCGX 070308..	0,15	0,50
26,00	78	SD503-26-78-C6	124	83	63	SPGX 0903-C1	SCGX 070308..	0,50	0,15
27,00	81	SD503-27-81-C6	127	86	63	SPGX 0903-C1	SCGX 070308..	0,50	0,30
28,00	84	SD503-28-84-C6	131	89	63	SPGX 0903-C1	SCGX 070308..	0,30	0,50

Spare Parts, Parts included in delivery

For drill dia (mm)	Locking screw		Key
	Centre insert	Periph insert	
15,00-17,45	C02245-T07P	C02245-T07P	T07P-2
17,46-19,49	C02205-T07P	C02245-T07P	T07P-2
19,50-21,24	C02205-T07P	C02205-T07P	T07P-2
21,25-22,49	C02506-T08P	C02506-T08P	T08P-2
22,50-25,49	C02507-T08P	C03007-T08P	T08P-2
25,50-28,49	C03007-T09P	C03007-T09P	T09P-2

Accessories*

Dynamometric key**	Replacement Blade	Torque value
T00-07P09	T00-07P	0,9 Nm
T00-07P09	T00-07P	0,9 Nm
T00-07P09	T00-07P	0,9 Nm
T00-08P12	T00-08P	1,2 Nm
T00-08P12	T00-08P	1,2 Nm
T00-09P20	T00-09P	2,0 Nm

Please check availability in current price and stock-list

* Not included in delivery
** Including blade