

GENERAL PURPOSE

Solid Carbide End Mills For Ferrous And Non-Ferrous Materials



INTRO

MILLING

SPECIALTY

HOLEMAKING

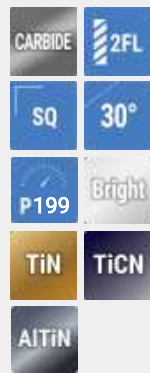
THREADING

INSERTS



2-Flute Metric Square End Mills

- Universal application
- Sub-micron grade carbide substrate for wear resistance
- Multiple coating options
- Diameter Tol.: +0/-0.002"
- Shank Tol.: +0/-0.0005"
- All listed dimensions in millimeters



STEEL			STAINLESS		CAST IRON		NON-FERROUS		HRSA		HARDENED STEEL	
P1	P2	P3	M1	M2	K1	K2	N1	N2	S1	S2	H1	H2
○	○	○			○	○	○	○			○	

● Best ○ Good

Series 202M 2FL | Square | Metric

Dia.(D ₁)	LOC(L ₁)	OAL(L)	Shank(D)	Bright	TiN	TiCN	AlTiN
1	4	39	3	204-001275	204-001270A	204-001270C	204-001270B
1.5	5	39	3	204-001285	204-001285A	204-001285C	204-001285B
2	8	39	3	204-001295	204-001295A	204-001295C	204-001295B
2.5	9.5	39	3	204-001301	204-001297A	204-001297C	204-001297B
3	12	39	3	204-001313	204-001311A	204-001311C	204-001311B
3.5	12	51	4	204-001321	204-001321A	204-001321C	204-001321B
4	14	51	4	204-001330	204-001330A	204-001330C	204-001330B
4.5	16	51	5	204-001341	204-001341A	204-001341C	204-001341B
5	16	51	5	204-001351	204-001351A	204-001351C	204-001351B
6	19	63	6	204-001361	204-001361A	204-001361C	204-001361B
7	19	63	8	204-001371	204-001371A	204-001371C	204-001371B
8	20	63	8	204-001381	204-001381A	204-001381C	204-001381B
9	22	63	10	204-001391	204-001391A	204-001391C	204-001391B
10	22	76	10	204-001400	204-001400A	204-001400C	204-001400B
11	25	76	12	204-001410	204-001410A	204-001410C	204-001410B
12	25	76	12	204-001420	204-001420A	204-001420C	204-001420B
14	32	90	14	204-001430	204-001430A	204-001430C	204-001430B
16	38	102	16	204-001440	204-001440A	204-001440C	204-001440B
18	38	102	18	204-001450	204-001450A	204-001450C	204-001450B
20	38	102	20	204-001460	204-001460A	204-001460C	204-001460B
22	38	102	22	204-001470	-	-	204-001470B
25	38	102	25	204-001480	-	-	204-001480B

*bold numbers are EDPs for ordering