



Starrett[®]

WOODPECKER[™]

WOOD CUTTING BAND SAW BLADES

CARBON STEEL | BI-METAL | CARBIDE TIPPED



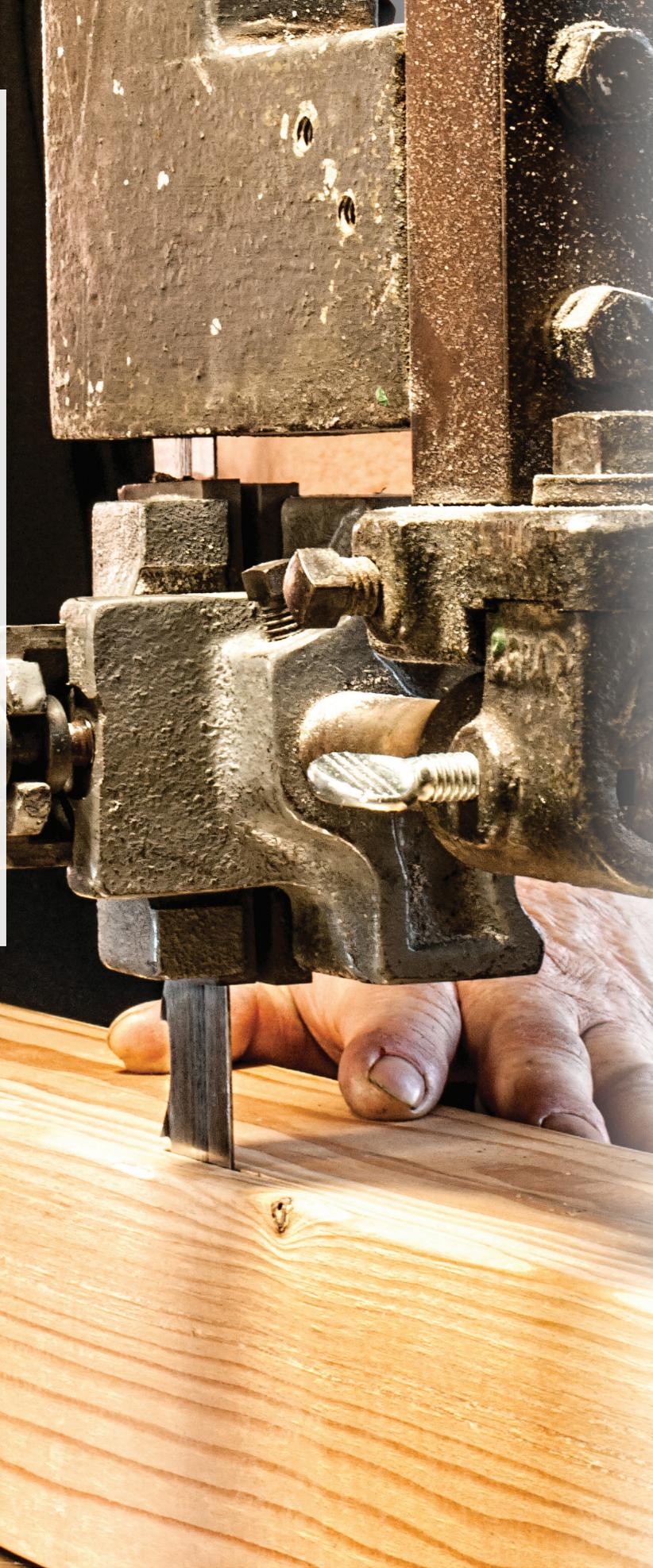
PRECISION, QUALITY, INNOVATION

For more than 135 years, manufacturers, builders and craftsmen worldwide have depended upon saws and precision tools from The L.S. Starrett Company to ensure the consistent quality of their manufacturing processes.

They know that the Starrett name on saw blades, hand tools and measuring tools means exceptional quality, innovative products and expert technical assistance.

With strict quality control, state-of-the-art equipment and an ongoing commitment to producing products with superior quality, the 5,000 plus products in today's Starrett line continues to be the most accurate, robust and durable tools available.

This catalog features Starrett Band Saw Blades, their applications and characteristics.



FACTORIES AROUND THE WORLD



CONTACT US

HOW TO ORDER

Contact Starrett directly at (978) 249-3551, e-mail sales@starrett.com or get in touch with your nearest Starrett distributor for prompt service, delivery and technical support.

GUARANTEED BLADE SATISFACTION TRIAL PROGRAM

To inquire about our Test & Trial Blade Program, call the Starrett Sales Team at 978-249-3551 or email us at sales@starrett.com

PRODUCT DEMONSTRATION

All Starrett manufacturing and branch locations and many distributors can demonstrate an array of Starrett products at work. Contact your Starrett distributor to learn more.

Starrett®

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WOODPECKER™ BAND SAW BLADES

XPW TECHNOLOGY

EXTREME PERFORMANCE FOR WOOD



XPW TECHNOLOGY

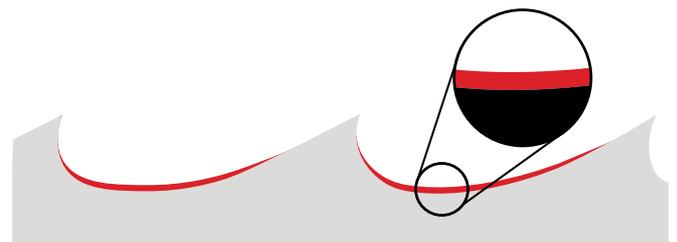
The technology and knowledge from our bi-metal range have been adapted and enhanced to meet the demands of wood applications. XPW Technology is available in both our bi-metal and high carbon blades and is designed for optimal precision, guaranteeing unparalleled cutting efficiency with minimal chips and enhanced quality in every cut.

NEW TOOTH PROFILE

Our new and exclusive tooth profile is designed for sawmill and re-saw applications, ensuring precision at high speeds. It is compatible with the most popular grinders on the market.

FEATURES & BENEFITS

- Superior cutting finish
- Enhanced durability for increased product lifespan
- High fatigue resistance ensures high-quality cuts and superior durability



XPW Technology includes a deeper gullet when compared to previous Woodpecker blades.

GRINDING WHEEL FOR REGRINDING

To complement the XPW technology, we offer a new range of grinding wheels.

Outside Diameter x Bore Diameter		TPI	Catalog No.
in	mm		
6 x 1.260	150 x 32	1.1	REB-22.22
6 x 1.260	150 x 32	1.3	REB-20



WOOD CUTTING

WOODPECKER™ PREMIUM

CARBON STEEL



FEATURES

- Hardened spring-tempered steel back
- Positive angle precision set teeth
- Thin kerf available
- XPW technology on select materials

BENEFITS

- Available as thin as .020" (0.50mm) for contour cutting fine hardwoods, thicker blades are also available for tougher tasks, such as grade lumber re-saws and pallet dismantling work.
- Longer life and faster cutting with less feed
- High production rates and increased yields
- Can be re-sharpened

APPLICATIONS

- Blades are available for all band saws
- Capable of cutting softwoods, hardwoods and exotic woods
- Excels in a variety of applications including cutting lumber, boards and panels
- XPW technology ideal for sawmill and re-saw applications

Width x Thickness		Tooth Shape	Tooth Pitch (TPI)	Rake	Material No.	XPW
in	mm					
1/4 x .020	6.5 x 0.50	Skip	6	SK-S-R	91992	-
		Hook	4	HK-P-R	91996	-
3/8 x .022	10 x 0.55	Skip	6	SK-S-R	91997	-
		Hook	3	HK-P-R	92000	-
		Hook	4	HK-P-R	92001	-
1/2 x .022	13 x 0.55	Skip	6	SK-S-R	92002	-
		Hook	3	HK-P-R	92003	-
5/8 x .022	16 x 0.55	Hook	4	HK-P-R	92004	-
		Hook	3	HK-P-R	92007	-
3/4 x .028	19 x 0.70	Hook	3	HK-P-R	92010	-
1 x .023	27 x 0.55	Hook	1.3	HK-P-R	92035	XPW
		Hook	2	HK-P-R	92036	-
1-1/4 x .035	32 x 0.90	Hook	1.3	HK-P-R	92043	XPW
		Hook	1.1	HK-P-R	92042	XPW
1-1/4 x .042	32 x 1.10	Hook	1.1	HK-P-R	92017	XPW
		Hook	1.3	HK-P-R	92018	XPW
1-1/2 x .042	38 x 1.10	Hook	1.1	HK-P-R	92022	XPW
2 x .042	50 x 1.10	Hook	1.1	HK-P-R	92026	XPW
2-9/16 x .042	65 x 1.10	Hook	1.1	HK-P-R	92030	XPW

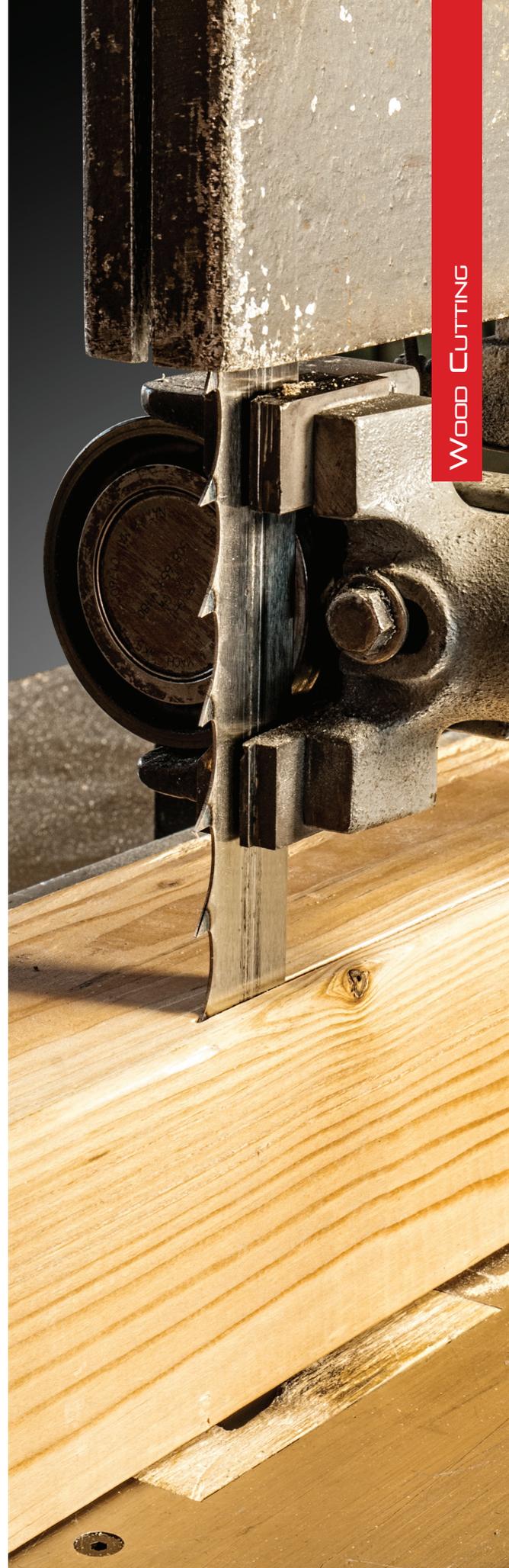
HK - Hook tooth profile | P - Positive rake | R - Raker set

SK - Skip tooth profile | S - Straight (zero) rake | R - Raker set

Available in 100' (30m), 250' (75m), 500' (150m), random length coils and welded bands

All coils supplied within plus or minus 10% of ordered size.

Special products on request.



WOOD CUTTING

WOOD CUTTING

WOODPECKER™ PRO

BI-METAL



FEATURES

- Manufactured from high-speed steel M42 containing 8% cobalt
- Electron beam welded bi-metal construction
- Rockwell tooth hardness C67-69 ensures longer blade life
- XPW technology available on select materials

BENEFITS

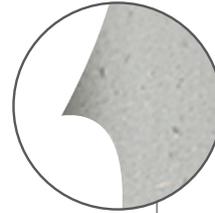
- Wide range widths and thickness to cover fine contour cutting and tougher cutting applications like lumber re-saws and pallet dismantling work
- Increased blade lifespan with bi-metal construction and tooth geometry
- High fatigue resistance ensures long lasting durability
- Improved cutting performance producing precise cuts with minimal waste
- Can be resharpened

APPLICATIONS

- Blades are available for all band saws
- Highly effective on all types of softwoods, hardwoods and exotic woods
- XPW technology ideal for sawmill and re-saw applications



HIGH
SPEED
TEETH



Width x Thickness		Tooth Shape	Tooth Pitch (TPI)	Rake	Material No.	XPW
in	mm					
1/4 x .025	6.5 x 0.65	Hook	6	HK-P-R	92100	-
3/8 x .025	10 x 0.65	Hook	4	HK-P-R	92101	-
1/2 x .025	13 x 0.65	Hook	3	HK-P-R	92102	-
3/4 x .035	19 x 0.90	Hook	3	HK-P-R	92103	-
1 x .035	27 x 0.90	Hook	2	HK-P-R	92104	-
1-1/4 x .035	34 x 0.90	Hook	1.1	HK-P-R	92105	XPW
		Hook	1.3	HK-P-R	92106	XPW
1-1/4 x .042	34 x 1.10	Hook	1.1	HK-P-R	92109	XPW
		Hook	1.3	HK-P-R	92108	XPW
1-1/2 x .050	41 x 1.30	Hook	1.1	HK-P-R	92110	XPW
2 x .063	54 x 1.30	Hook	1.1	HK-P-R	92111	XPW

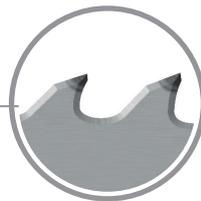
HK - Hook tooth profile | P - Positive rake | R - Raker set
Available in 100' (30m), 250' (75m), random length coils and welded bands.
All coils supplied within plus or minus 10% of ordered size.

Special products on request.

WOOD CUTTING

WOODPECKER™ CT

CARBIDE TIPPED



AN IDEAL SOLUTION
FOR CUTTING HARD
AND ABRASIVE WOOD!

FEATURES

- Carbide-tipped teeth for enhanced strength
- Teeth precision-ground with triple sharpening for superior cutting
- Aggressively angled teeth for optimal cutting efficiency

BENEFITS

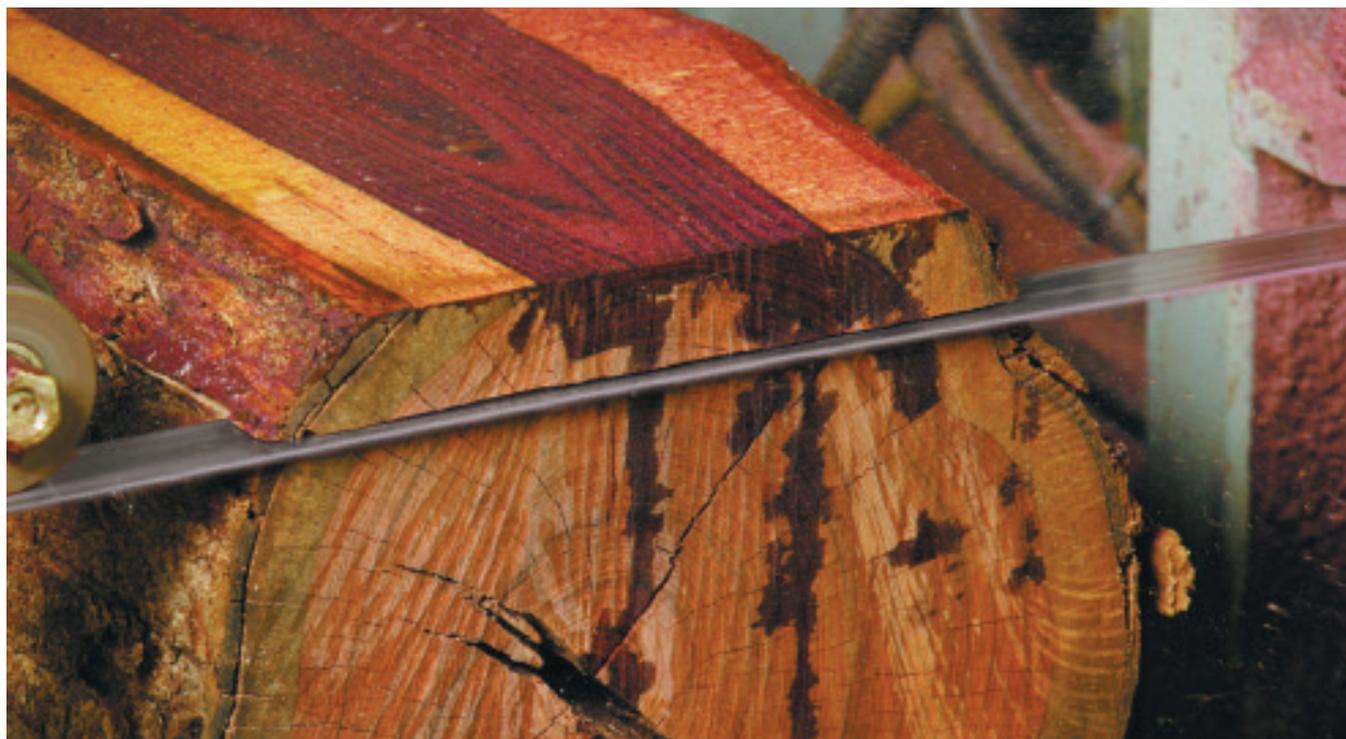
- High fatigue resistance for lasting durability
- Excellent cutting finish
- Contour cutting for versatile applications
- Reduces cutting time, improving productivity

APPLICATIONS

- Blades are available for all band saws
- Superior performance for cutting hard, abrasive and frozen wood especially in high-volume production cutting environments
- Ideal for use on railroad ties, hardwoods and exotic woods

Width x Thickness		Tooth Pitch (TPI)	Rake	Kerf (Inches)	Material No.
in	mm				
1/2 x .032	13 x 0.80	3	WCT-P-T	0.051	92200
1/2 x .035	13 x 0.90	3	WCT-P-T	0.062	92204
3/4 x .035	19 x 0.90	3	WCT-P-T	0.062	92205
1 x .035	27 x 0.90	1.3	WCT-P-T	0.053	92201
		3	WCT-P-T	0.062	92206
1-1/4 x .042	34 x 1.10	1.3	WCT-P-T	0.060	92202
		3	WCT-P-T	0.068	92207
2 x .035	54 x 0.90	1.3	WCT-P-T	0.053	92203

WCT - Woodpecker Carbide Tipped | P - Positive rake | T - Trapezoid set
Furnished in welded bands
Special products on request.



STARRETT PRODUCT LINES

Band Saw Blades

Force Measurement

Jobsite & Workshop Tools

Laser Measurement

Metrology Equipment

Precision Granite

Precision Ground Solutions

Precision Measuring Tools

Power Tool Accessories

Hand Tools

Service

Webber Gage Blocks

WOODPECKER™ BAND SAW BLADES



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