



FEATURES/DESCRIPTION

Thread Ring Gage

- A mechanical thread inspection tool used to check a work piece against its allowed thread tolerance
- Ring gages for inspection of external threads
- Hardened High Speed Steel construction

Series 196 General Purpose | Ring Gage

Thread Size	Class of Fit	Handle	Type	EDP
0-80 NF	2A	No	Go	23350
0-80 NF	3A	No	Go	23351
0-80 NF	2A	No	NoGo	23352
0-80 NF	3A	No	NoGo	23353
0-80 NF	2A	Yes	Go/NoGo	23354
0-80 NF	3A	Yes	Go/NoGo	23355
1-64 NC	2A	No	Go	23356
1-64 NC	3A	No	Go	23357
1-64 NC	2A	No	NoGo	23358
1-64 NC	3A	No	NoGo	23359
1-64 NC	2A	Yes	Go/NoGo	23360
1-64 NC	3A	Yes	Go/NoGo	23361
1-72 NF	2A	No	Go	23362
1-72 NF	3A	No	Go	23363
1-72 NF	2A	No	NoGo	23364
1-72 NF	3A	No	NoGo	23365
1-72 NF	2A	Yes	Go/NoGo	23366
1-72 NF	3A	Yes	Go/NoGo	23367
2-56 NC	2A	No	Go	23368
2-56 NC	3A	No	Go	23369
2-56 NC	2A	No	NoGo	23370
2-56 NC	3A	No	NoGo	23371
2-56 NC	2A	Yes	Go/NoGo	23372
2-56 NC	3A	Yes	Go/NoGo	23373
2-64 NF	2A	No	Go	23374
2-64 NF	3A	No	Go	23375
2-64 NF	2A	No	NoGo	23376
2-64 NF	3A	No	NoGo	23377
2-64 NF	2A	Yes	Go/NoGo	23378
2-64 NF	3A	Yes	Go/NoGo	23379
3-48 NC	2A	No	Go	23380
3-48 NC	3A	No	Go	23381
3-48 NC	2A	No	NoGo	23382
3-48 NC	3A	No	NoGo	23383
3-48 NC	2A	Yes	Go/NoGo	23384
3-48 NC	3A	Yes	Go/NoGo	23385
3-56 NF	2A	No	Go	23386
3-56 NF	3A	No	Go	23387
3-56 NF	2A	No	NoGo	23388
3-56 NF	3A	No	NoGo	23389
3-56 NF	2A	Yes	Go/NoGo	23390
3-56 NF	3A	Yes	Go/NoGo	23391
4-40 NC	2A	No	Go	23392
4-40 NC	3A	No	Go	23393
4-40 NC	2A	No	NoGo	23394
4-40 NC	3A	No	NoGo	23395
4-40 NC	2A	Yes	Go/NoGo	23396
4-40 NC	3A	Yes	Go/NoGo	23397
4-48 NF	2A	No	Go	23398
4-48 NF	3A	No	Go	23399
4-48 NF	2A	No	NoGo	23400
4-48 NF	3A	No	NoGo	23401
4-48 NF	2A	Yes	Go/NoGo	23402
4-48 NF	3A	Yes	Go/NoGo	23403

Thread Size	Class of Fit	Handle	Type	EDP
5-40 NC	2A	No	Go	23404
5-40 NC	3A	No	Go	23405
5-40 NC	2A	No	NoGo	23406
5-40 NC	3A	No	NoGo	23407
5-40 NC	2A	Yes	Go/NoGo	23408
5-40 NC	3A	Yes	Go/NoGo	23409
5-44 NF	2A	No	Go	23410
5-44 NF	3A	No	Go	23411
5-44 NF	2A	No	NoGo	23412
5-44 NF	3A	No	NoGo	23413
5-44 NF	2A	Yes	Go/NoGo	23414
5-44 NF	3A	Yes	Go/NoGo	23415
6-32 NC	2A	No	Go	23416
6-32 NC	3A	No	Go	23417
6-32 NC	2A	No	NoGo	23418
6-32 NC	3A	No	NoGo	23419
6-32 NC	2A	Yes	Go/NoGo	23420
6-32 NC	3A	Yes	Go/NoGo	23421
6-40 NF	2A	No	Go	23422
6-40 NF	3A	No	Go	23423
6-40 NF	2A	No	NoGo	23424
6-40 NF	3A	No	NoGo	23425
6-40 NF	2A	Yes	Go/NoGo	23426
6-40 NF	3A	Yes	Go/NoGo	23427
8-32 NC	2A	No	Go	23428
8-32 NC	3A	No	Go	23429
8-32 NC	2A	No	NoGo	23430
8-32 NC	3A	No	NoGo	23431
8-32 NC	2A	Yes	Go/NoGo	23432
8-32 NC	3A	Yes	Go/NoGo	23433
8-36 NF	2A	No	Go	23434
8-36 NF	3A	No	Go	23435
8-36 NF	2A	No	NoGo	23436
8-36 NF	3A	No	NoGo	23437
8-36 NF	2A	Yes	Go/NoGo	23438
8-36 NF	3A	Yes	Go/NoGo	23439
10-24 NC	2A	No	Go	23440
10-24 NC	3A	No	Go	23441
10-24 NC	2A	No	NoGo	23442
10-24 NC	3A	No	NoGo	23443
10-24 NC	2A	Yes	Go/NoGo	23444
10-24 NC	3A	Yes	Go/NoGo	23445
10-32 NF	2A	No	Go	23446
10-32 NF	3A	No	Go	23447
10-32 NF	2A	No	NoGo	23448
10-32 NF	3A	No	NoGo	23449
10-32 NF	2A	Yes	Go/NoGo	23450
10-32 NF	3A	Yes	Go/NoGo	23451
12-24 NC	2A	No	Go	23452
12-24 NC	3A	No	Go	23453
12-24 NC	2A	No	NoGo	23454
12-24 NC	3A	No	NoGo	23455
12-24 NC	2A	Yes	Go/NoGo	23456
12-24 NC	3A	Yes	Go/NoGo	23457

Series 196 General Purpose | Ring Gage

Thread Size	Class of Fit	Handle	Type	EDP
12-28 NF	2A	No	Go	23458
12-28 NF	3A	No	Go	23459
12-28 NF	2A	No	NoGo	23460
12-28 NF	3A	No	NoGo	23461
12-28 NF	2A	Yes	Go/NoGo	23462
12-28 NF	3A	Yes	Go/NoGo	23463
12-32 NEF	2A	No	Go	23464
12-32 NEF	3A	No	Go	23465
12-32 NEF	2A	No	NoGo	23466
12-32 NEF	3A	No	NoGo	23467
12-32 NEF	2A	Yes	Go/NoGo	23468
12-32 NEF	3A	Yes	Go/NoGo	23469
1/4-20 NC	2A	No	Go	23470
1/4-20 NC	3A	No	Go	23471
1/4-20 NC	2A	No	NoGo	23472
1/4-20 NC	3A	No	NoGo	23473
1/4-20 NC	2A	Yes	Go/NoGo	23474
1/4-20 NC	3A	Yes	Go/NoGo	23475
1/4-28 NF	2A	No	Go	23476
1/4-28 NF	3A	No	Go	23477
1/4-28 NF	2A	No	NoGo	23478
1/4-28 NF	3A	No	NoGo	23479
1/4-28 NF	2A	Yes	Go/NoGo	23480
1/4-28 NF	3A	Yes	Go/NoGo	23481
1/4-32 NEF	2A	No	Go	23482
1/4-32 NEF	3A	No	Go	23483
1/4-32 NEF	2A	No	NoGo	23484
1/4-32 NEF	3A	No	NoGo	23485
1/4-32 NEF	2A	Yes	Go/NoGo	23486
1/4-32 NEF	3A	Yes	Go/NoGo	23487
5/16-18 NC	2A	No	Go	23488
5/16-18 NC	3A	No	Go	23489
5/16-18 NC	2A	No	NoGo	23490
5/16-18 NC	3A	No	NoGo	23491
5/16-18 NC	2A	Yes	Go/NoGo	23492
5/16-18 NC	3A	Yes	Go/NoGo	23493
5/16-24 NF	2A	No	Go	23494
5/16-24 NF	3A	No	Go	23495
5/16-24 NF	2A	No	NoGo	23496
5/16-24 NF	3A	No	NoGo	23497
5/16-24 NF	2A	Yes	Go/NoGo	23498
5/16-24 NF	3A	Yes	Go/NoGo	23499
5/16-32 NEF	2A	No	Go	23500
5/16-32 NEF	3A	No	Go	23501
5/16-32 NEF	2A	No	NoGo	23502
5/16-32 NEF	3A	No	NoGo	23503
5/16-32 NEF	2A	Yes	Go/NoGo	23504
5/16-32 NEF	3A	Yes	Go/NoGo	23505
3/8-16 NC	2A	No	Go	23506
3/8-16 NC	3A	No	Go	23507
3/8-16 NC	2A	No	NoGo	23508
3/8-16 NC	3A	No	NoGo	23509
3/8-16 NC	2A	Yes	Go/NoGo	23510
3/8-16 NC	3A	Yes	Go/NoGo	23511
3/8-24 NF	2A	No	Go	23512
3/8-24 NF	3A	No	Go	23513
3/8-24 NF	2A	No	NoGo	23514
3/8-24 NF	3A	No	NoGo	23515
3/8-24 NF	2A	Yes	Go/NoGo	23516
3/8-24 NF	3A	Yes	Go/NoGo	23517
3/8-32 NEF	2A	No	Go	23518
3/8-32 NEF	3A	No	Go	23519
3/8-32 NEF	2A	No	NoGo	23520
3/8-32 NEF	3A	No	NoGo	23521
3/8-32 NEF	2A	Yes	Go/NoGo	23522
3/8-32 NEF	3A	Yes	Go/NoGo	23523
7/16-14 NC	2A	No	Go	23524
7/16-14 NC	3A	No	Go	23525
7/16-14 NC	2A	No	NoGo	23526
7/16-14 NC	3A	No	NoGo	23527
7/16-14 NC	2A	Yes	Go/NoGo	23528
7/16-14 NC	3A	Yes	Go/NoGo	23529
7/16-20 NF	2A	No	Go	23530
7/16-20 NF	3A	No	Go	23531

7/16-20 NF	2A	No	NoGo	23532
7/16-20 NF	3A	No	NoGo	23533
7/16-20 NF	2A	Yes	Go/NoGo	23534
7/16-20 NF	3A	Yes	Go/NoGo	23535
7/16-28 NEF	2A	No	Go	23536
7/16-28 NEF	3A	No	Go	23537
7/16-28 NEF	2A	No	NoGo	23538
7/16-28 NEF	3A	No	NoGo	23539
7/16-28 NEF	2A	Yes	Go/NoGo	23540
7/16-28 NEF	3A	Yes	Go/NoGo	23541
1/2-13 NC	2A	No	Go	23542
1/2-13 NC	3A	No	Go	23543
1/2-13 NC	2A	No	NoGo	23544
1/2-13 NC	3A	No	NoGo	23545
1/2-13 NC	2A	Yes	Go/NoGo	23546
1/2-13 NC	3A	Yes	Go/NoGo	23547
1/2-20 NF	2A	No	Go	23548
1/2-20 NF	3A	No	Go	23549
1/2-20 NF	2A	No	NoGo	23550
1/2-20 NF	3A	No	NoGo	23551
1/2-20 NF	2A	Yes	Go/NoGo	23552
1/2-20 NF	3A	Yes	Go/NoGo	23553
1/2-28 NEF	2A	No	Go	23554
1/2-28 NEF	3A	No	Go	23555
1/2-28 NEF	2A	No	NoGo	23556
1/2-28 NEF	3A	No	NoGo	23557
1/2-28 NEF	2A	Yes	Go/NoGo	23558
1/2-28 NEF	3A	Yes	Go/NoGo	23559
9/16-12 NC	2A	No	Go	23560
9/16-12 NC	3A	No	Go	23561
9/16-12 NC	2A	No	NoGo	23562
9/16-12 NC	3A	No	NoGo	23563
9/16-12 NC	2A	Yes	Go/NoGo	23564
9/16-12 NC	3A	Yes	Go/NoGo	23565
9/16-18 NF	2A	No	Go	23566
9/16-18 NF	3A	No	Go	23567
9/16-18 NF	2A	No	NoGo	23568
9/16-18 NF	3A	No	NoGo	23569
9/16-18 NF	2A	Yes	Go/NoGo	23570
9/16-18 NF	3A	Yes	Go/NoGo	23571
9/16-24 NEF	2A	No	Go	23572
9/16-24 NEF	3A	No	Go	23573
9/16-24 NEF	2A	No	NoGo	23574
9/16-24 NEF	3A	No	NoGo	23575
9/16-24 NEF	2A	Yes	Go/NoGo	23576
9/16-24 NEF	3A	Yes	Go/NoGo	23577
5/8-11 NC	2A	No	Go	23578
5/8-11 NC	3A	No	Go	23579
5/8-11 NC	2A	No	NoGo	23580
5/8-11 NC	3A	No	NoGo	23581
5/8-11 NC	2A	Yes	Go/NoGo	23582
5/8-11 NC	3A	Yes	Go/NoGo	23583
5/8-18 NF	2A	No	Go	23584
5/8-18 NF	3A	No	Go	23585
5/8-18 NF	2A	No	NoGo	23586
5/8-18 NF	3A	No	NoGo	23587
5/8-18 NF	2A	Yes	Go/NoGo	23588
5/8-18 NF	3A	Yes	Go/NoGo	23589
5/8-24 NEF	2A	No	Go	23590
5/8-24 NEF	3A	No	Go	23591
5/8-24 NEF	2A	No	NoGo	23592
5/8-24 NEF	3A	No	NoGo	23593
5/8-24 NEF	2A	Yes	Go/NoGo	23594
5/8-24 NEF	3A	Yes	Go/NoGo	23595
11/16-24 NEF	2A	No	Go	23596
11/16-24 NEF	3A	No	Go	23597
11/16-24 NEF	2A	No	NoGo	23598
11/16-24 NEF	3A	No	NoGo	23599
11/16-24 NEF	2A	Yes	Go/NoGo	23600
11/16-24 NEF	3A	Yes	Go/NoGo	23601
3/4-16 NF	2A	Yes	Go/NoGo	23612
3/4-16 NF	3A	Yes	Go/NoGo	23613
3/4-20 NEF	2A	Yes	Go/NoGo	23618
3/4-20 NEF	3A	Yes	Go/NoGo	23619

GENERAL PURPOSE

Premium HSS Thread Ring Gages



Series 196

General Purpose | Ring Gage

Thread Size	Class of Fit	Handle	Type	EDP
13/16-20 NEF	2A	Yes	Go/NoGo	23624
13/16-20 NEF	3A	Yes	Go/NoGo	23625
7/8-9 NC	2A	Yes	Go/NoGo	23630
7/8-9 NC	3A	Yes	Go/NoGo	23631
7/8-14 NF	2A	Yes	Go/NoGo	23636
7/8-14 NF	3A	Yes	Go/NoGo	23637
7/8-20 NEF	2A	Yes	Go/NoGo	23642
7/8-20 NEF	3A	Yes	Go/NoGo	23643
15/16-20 NS	2A	Yes	Go/NoGo	23648
15/16-20 NS	3A	Yes	Go/NoGo	23649
1-8 NC	2A	Yes	Go/NoGo	23654
1-8 NC	3A	Yes	Go/NoGo	23655
1-12 NF	2A	Yes	Go/NoGo	23660
1-12 NF	3A	Yes	Go/NoGo	23661
1-14 NS	2A	Yes	Go/NoGo	23666
1-14 NS	3A	Yes	Go/NoGo	23667
1-20 NEF	2A	Yes	Go/NoGo	23672
1-20 NEF	3A	Yes	Go/NoGo	23673
1 1/16-18 NEF	2A	Yes	Go/NoGo	23678
1 1/16-18 NEF	3A	Yes	Go/NoGo	23679
1-1/8-7 NC	2A	Yes	Go/NoGo	23684
1-1/8-7 NC	3A	Yes	Go/NoGo	23685
1-1/8-12 NF	2A	Yes	Go/NoGo	23690
1-1/8-12 NF	3A	Yes	Go/NoGo	23691
1-1/8-18 NEF	2A	Yes	Go/NoGo	23696
1-1/8-18 NEF	3A	Yes	Go/NoGo	23697
1 3/16-18 NEF	2A	No	NoGo	23700
1 3/16-18 NEF	3A	No	NoGo	23701
1 3/16-18 NEF	2A	Yes	Go/NoGo	23702
1 3/16-18 NEF	3A	Yes	Go/NoGo	23703
1-1/4-7 NC	2A	No	Go	23704
1-1/4-7 NC	3A	No	Go	23705
1-1/4-7 NC	2A	No	NoGo	23706
1-1/4-7 NC	3A	No	NoGo	23707
1-1/4-7 NC	2A	Yes	Go/NoGo	23708
1-1/4-7 NC	3A	Yes	Go/NoGo	23709
1-1/4-12 NS	2A	No	Go	23710
1-1/4-12 NS	3A	No	Go	23711
1-1/4-12 NS	2A	No	NoGo	23712
1-1/4-12 NS	3A	No	NoGo	23713
1-1/4-12 NS	2A	Yes	Go/NoGo	23714
1-1/4-12 NS	3A	Yes	Go/NoGo	23715
1-1/4-18 NEF	2A	No	Go	23716
1-1/4-18 NEF	3A	No	Go	23717
1-1/4-18 NEF	2A	No	NoGo	23718
1-1/4-18 NEF	3A	No	NoGo	23719
1-1/4-18 NEF	2A	Yes	Go/NoGo	23720
1-1/4-18 NEF	3A	Yes	Go/NoGo	23721
1 5/16-18 NC	2A	No	Go	23722
1 5/16-18 NC	3A	No	Go	23723
1 5/16-18 NC	2A	No	NoGo	23724
1 5/16-18 NC	3A	No	NoGo	23725
1 5/16-18 NC	2A	Yes	Go/NoGo	23726
1 5/16-18 NC	3A	Yes	Go/NoGo	23727
1 3/8-6 NC	2A	No	Go	23728
1 3/8-6 NC	3A	No	Go	23729
1 3/8-6 NC	2A	No	NoGo	23730
1 3/8-6 NC	3A	No	NoGo	23731
1 3/8-6 NC	2A	Yes	Go/NoGo	23732
1 3/8-6 NC	3A	Yes	Go/NoGo	23733
1 3/8-12 NF	2A	No	Go	23734
1 3/8-12 NF	3A	No	Go	23735
1 3/8-12 NF	2A	No	NoGo	23736
1 3/8-12 NF	3A	No	NoGo	23737
1 3/8-12 NF	2A	Yes	Go/NoGo	23738
1 3/8-12 NF	3A	Yes	Go/NoGo	23739
1 3/8-18 NS	2A	No	Go	23740
1 3/8-18 NS	3A	No	Go	23741
1 3/8-18 NS	2A	No	NoGo	23742
1 3/8-18 NS	3A	No	NoGo	23743
1 3/8-18 NS	2A	Yes	Go/NoGo	23744
1 3/8-18 NS	3A	Yes	Go/NoGo	23745
1 7/16-18 NS	2A	No	Go	23746
1 7/16-18 NS	3A	No	Go	23747

Thread Size	Class of Fit	Handle	Type	EDP
1 7/16-18 NS	2A	No	NoGo	23748
1 7/16-18 NS	3A	No	NoGo	23749
1 7/16-18 NS	2A	Yes	Go/NoGo	23750
1 7/16-18 NS	3A	Yes	Go/NoGo	23751
1-1/2-6 NC	2A	No	Go	23752
1-1/2-6 NC	3A	No	Go	23753
1-1/2-6 NC	2A	No	NoGo	23754
1-1/2-6 NC	3A	No	NoGo	23755
1-1/2-6 NC	2A	Yes	Go/NoGo	23756
1-1/2-6 NC	3A	Yes	Go/NoGo	23757
1-1/2-12 NS	2A	No	Go	23758
1-1/2-12 NS	3A	No	Go	23759
1-1/2-12 NS	2A	No	NoGo	23760
1-1/2-12 NS	3A	No	NoGo	23761
1-1/2-12 NS	2A	Yes	Go/NoGo	23762
1-1/2-12 NS	3A	Yes	Go/NoGo	23763
1-1/2-18 NS	2A	No	Go	23764
1-1/2-18 NS	3A	No	Go	23765
1-1/2-18 NS	2A	No	NoGo	23766
1-1/2-18 NS	3A	No	NoGo	23767
1-1/2-18 NS	2A	Yes	Go/NoGo	23768
1-1/2-18 NS	3A	Yes	Go/NoGo	23769

INTRO

MILLING

SPECIALTY

HOLEMAKING

THREADING

INSERTS