

FEATURES/DESCRIPTION

Thread Plug Gage - Taperlock

- A mechanical thread inspection tool used to check a work piece against its allowed tolerances
- Hardened High Speed Steel construction



Series 195 General Purpose | Plug Gage | Taperlock

Thread Size	Class of Fit	Type	EDP
0-80 NF	-	Go	23000
0-80 NF	2B	NoGo	23001
0-80 NF	3B	NoGo	23002
0-80 NF	2B	Go/NoGo	23003
0-80 NF	3B	Go/NoGo	23004
1-64 NC	-	Go	23005
1-64 NC	2B	NoGo	23006
1-64 NC	3B	NoGo	23007
1-64 NC	2B	Go/NoGo	23008
1-64 NC	3B	Go/NoGo	23009
1-72 NF	-	Go	23010
1-72 NF	2B	NoGo	23011
1-72 NF	3B	NoGo	23012
1-72 NF	2B	Go/NoGo	23013
1-72 NF	3B	Go/NoGo	23014
2-56 NC	-	Go	23015
2-56 NC	2B	NoGo	23016
2-56 NC	3B	NoGo	23017
2-56 NC	2B	Go/NoGo	23018
2-56 NC	3B	Go/NoGo	23019
2-64 NF	-	Go	23020
2-64 NF	2B	NoGo	23021
2-64 NF	3B	NoGo	23022
2-64 NF	2B	Go/NoGo	23023
2-64 NF	3B	Go/NoGo	23024
3-48 NC	-	Go	23025
3-48 NC	2B	NoGo	23026
3-48 NC	3B	NoGo	23027
3-48 NC	2B	Go/NoGo	23028
3-48 NC	3B	Go/NoGo	23029
3-56 NF	-	Go	23030
3-56 NF	2B	NoGo	23031
3-56 NF	3B	NoGo	23032
3-56 NF	2B	Go/NoGo	23033
3-56 NF	3B	Go/NoGo	23034
4-40 NC	-	Go	23035
4-40 NC	2B	NoGo	23036
4-40 NC	3B	NoGo	23037
4-40 NC	2B	Go/NoGo	23038
4-40 NC	3B	Go/NoGo	23039
4-48 NF	-	Go	23040
4-48 NF	2B	NoGo	23041
4-48 NF	3B	NoGo	23042
4-48 NF	2B	Go/NoGo	23043
4-48 NF	3B	Go/NoGo	23044
5-40 NC	-	Go	23045
5-40 NC	2B	NoGo	23046
5-40 NC	3B	NoGo	23047
5-40 NC	2B	Go/NoGo	23048
5-40 NC	3B	Go/NoGo	23049
5-44 NF	-	Go	23050
5-44 NF	2B	NoGo	23051
5-44 NF	3B	NoGo	23052
5-44 NF	2B	Go/NoGo	23053

Thread Size	Class of Fit	Type	EDP
5-44 NF	3B	Go/NoGo	23054
6-32 NC	-	Go	23055
6-32 NC	2B	NoGo	23056
6-32 NC	3B	NoGo	23057
6-32 NC	2B	Go/NoGo	23058
6-32 NC	3B	Go/NoGo	23059
6-40 NF	-	Go	23060
6-40 NF	2B	NoGo	23061
6-40 NF	3B	NoGo	23062
6-40 NF	2B	Go/NoGo	23063
6-40 NF	3B	Go/NoGo	23064
8-32 NC	-	Go	23065
8-32 NC	2B	NoGo	23066
8-32 NC	3B	NoGo	23067
8-32 NC	2B	Go/NoGo	23068
8-32 NC	3B	Go/NoGo	23069
8-36 NF	-	Go	23070
8-36 NF	2B	NoGo	23071
8-36 NF	3B	NoGo	23072
8-36 NF	2B	Go/NoGo	23073
8-36 NF	3B	Go/NoGo	23074
10-24 NC	-	Go	23075
10-24 NC	2B	NoGo	23076
10-24 NC	3B	NoGo	23077
10-24 NC	2B	Go/NoGo	23078
10-24 NC	3B	Go/NoGo	23079
10-32 NF	-	Go	23080
10-32 NF	2B	NoGo	23081
10-32 NF	3B	NoGo	23082
10-32 NF	2B	Go/NoGo	23083
10-32 NF	3B	Go/NoGo	23084
12-24 NC	-	Go	23085
12-24 NC	2B	NoGo	23086
12-24 NC	3B	NoGo	23087
12-24 NC	2B	Go/NoGo	23088
12-24 NC	3B	Go/NoGo	23089
12-28 NF	-	Go	23090
12-28 NF	2B	NoGo	23091
12-28 NF	3B	NoGo	23092
12-28 NF	2B	Go/NoGo	23093
12-28 NF	3B	Go/NoGo	23094
12-32 NEF	-	Go	23095
12-32 NEF	2B	NoGo	23096
12-32 NEF	3B	NoGo	23097
12-32 NEF	2B	Go/NoGo	23098
12-32 NEF	3B	Go/NoGo	23099
1/4-20 NC	-	Go	23100
1/4-20 NC	2B	NoGo	23101
1/4-20 NC	3B	NoGo	23102
1/4-20 NC	2B	Go/NoGo	23103
1/4-20 NC	3B	Go/NoGo	23104
1/4-28 NF	-	Go	23105
1/4-28 NF	2B	NoGo	23106
1/4-28 NF	3B	NoGo	23107

Series 195				General Purpose Plug Gage Taperlock			
Thread Size	Class of Fit	Type	EDP	Thread Size	Class of Fit	Type	EDP
1/4-28 NF	2B	Go/NoGo	23108	9/16-18 NF	3B	NoGo	23182
1/4-28 NF	3B	Go/NoGo	23109	9/16-18 NF	2B	Go/NoGo	23183
1/4-32 NEF	-	Go	23110	9/16-18 NF	3B	Go/NoGo	23184
1/4-32 NEF	2B	NoGo	23111	9/16-24 NEF	-	Go	23185
1/4-32 NEF	3B	NoGo	23112	9/16-24 NEF	2B	NoGo	23186
1/4-32 NEF	2B	Go/NoGo	23113	9/16-24 NEF	3B	NoGo	23187
1/4-32 NEF	3B	Go/NoGo	23114	9/16-24 NEF	2B	Go/NoGo	23188
5/16-18 NC	-	Go	23115	9/16-24 NEF	3B	Go/NoGo	23189
5/16-18 NC	2B	NoGo	23116	5/8-11 NC	-	Go	23190
5/16-18 NC	3B	NoGo	23117	5/8-11 NC	2B	NoGo	23191
5/16-18 NC	2B	Go/NoGo	23118	5/8-11 NC	3B	NoGo	23192
5/16-18 NC	3B	Go/NoGo	23119	5/8-11 NC	2B	Go/NoGo	23193
5/16-24 NF	-	Go	23120	5/8-11 NC	3B	Go/NoGo	23194
5/16-24 NF	2B	NoGo	23121	5/8-18 NF	-	Go	23195
5/16-24 NF	3B	NoGo	23122	5/8-18 NF	2B	NoGo	23196
5/16-24 NF	2B	Go/NoGo	23123	5/8-18 NF	3B	NoGo	23197
5/16-24 NF	3B	Go/NoGo	23124	5/8-18 NF	2B	Go/NoGo	23198
5/16-32 NEF	-	Go	23125	5/8-18 NF	3B	Go/NoGo	23199
5/16-32 NEF	2B	NoGo	23126	5/8-24 NEF	-	Go	23200
5/16-32 NEF	3B	NoGo	23127	5/8-24 NEF	2B	NoGo	23201
5/16-32 NEF	2B	Go/NoGo	23128	5/8-24 NEF	3B	NoGo	23202
5/16-32 NEF	3B	Go/NoGo	23129	5/8-24 NEF	2B	Go/NoGo	23203
3/8-16 NC	-	Go	23130	5/8-24 NEF	3B	Go/NoGo	23204
3/8-16 NC	2B	NoGo	23131	11/16-24 NEF	-	Go	23205
3/8-16 NC	3B	NoGo	23132	11/16-24 NEF	2B	NoGo	23206
3/8-16 NC	2B	Go/NoGo	23133	11/16-24 NEF	3B	NoGo	23207
3/8-16 NC	3B	Go/NoGo	23134	11/16-24 NEF	2B	Go/NoGo	23208
3/8-24 NF	-	Go	23135	11/16-24 NEF	3B	Go/NoGo	23209
3/8-24 NF	2B	NoGo	23136	3/4-10 NC	-	Go	23210
3/8-24 NF	3B	NoGo	23137	3/4-10 NC	2B	NoGo	23211
3/8-24 NF	2B	Go/NoGo	23138	3/4-10 NC	3B	NoGo	23212
3/8-24 NF	3B	Go/NoGo	23139	3/4-10 NC	2B	Go/NoGo	23213
3/8-32 NEF	-	Go	23140	3/4-10 NC	3B	Go/NoGo	23214
3/8-32 NEF	2B	NoGo	23141	3/4-16 NF	-	Go	23215
3/8-32 NEF	3B	NoGo	23142	3/4-16 NF	2B	NoGo	23216
3/8-32 NEF	2B	Go/NoGo	23143	3/4-16 NF	3B	NoGo	23217
3/8-32 NEF	3B	Go/NoGo	23144	3/4-16 NF	2B	Go/NoGo	23218
7/16-14 NC	-	Go	23145	3/4-16 NF	3B	Go/NoGo	23219
7/16-14 NC	2B	NoGo	23146	3/4-20 NEF	-	Go	23220
7/16-14 NC	3B	NoGo	23147	3/4-20 NEF	2B	NoGo	23221
7/16-14 NC	2B	Go/NoGo	23148	3/4-20 NEF	3B	NoGo	23222
7/16-14 NC	3B	Go/NoGo	23149	3/4-20 NEF	2B	Go/NoGo	23223
7/16-20 NF	-	Go	23150	3/4-20 NEF	3B	Go/NoGo	23224
7/16-20 NF	2B	NoGo	23151	1 3/16-12 NS	-	Go	24984
7/16-20 NF	3B	NoGo	23152	1 3/16-12 NS	2B	NoGo	24985
7/16-20 NF	2B	Go/NoGo	23153	1 3/16-12 NS	3B	NoGo	24986
7/16-20 NF	3B	Go/NoGo	23154	1 3/16-12 NS	2B	Go/NoGo	24987
7/16-28 NEF	-	Go	23155	1 3/16-12 NS	3B	Go/NoGo	24988
7/16-28 NEF	2B	NoGo	23156	13/16-20 NEF	-	Go	23225
7/16-28 NEF	3B	NoGo	23157	13/16-20 NEF	2B	NoGo	23226
7/16-28 NEF	2B	Go/NoGo	23158	13/16-20 NEF	3B	NoGo	23227
7/16-28 NEF	3B	Go/NoGo	23159	13/16-20 NEF	2B	Go/NoGo	23228
1/2-13 NC	-	Go	23160	13/16-20 NEF	3B	Go/NoGo	23229
1/2-13 NC	2B	NoGo	23161	7/8-9 NC	-	Go	23230
1/2-13 NC	3B	NoGo	23162	7/8-9 NC	2B	NoGo	23231
1/2-13 NC	2B	Go/NoGo	23163	7/8-9 NC	3B	NoGo	23232
1/2-13 NC	3B	Go/NoGo	23164	7/8-9 NC	2B	Go/NoGo	23233
1/2-20 NF	-	Go	23165	7/8-9 NC	3B	Go/NoGo	23234
1/2-20 NF	2B	NoGo	23166	7/8-14 NF	-	Go	23235
1/2-20 NF	3B	NoGo	23167	7/8-14 NF	2B	NoGo	23236
1/2-20 NF	2B	Go/NoGo	23168	7/8-14 NF	3B	NoGo	23237
1/2-20 NF	3B	Go/NoGo	23169	7/8-14 NF	2B	Go/NoGo	23238
1/2-28 NEF	-	Go	23170	7/8-14 NF	3B	Go/NoGo	23239
1/2-28 NEF	2B	NoGo	23171	7/8-20 NEF	-	Go	23240
1/2-28 NEF	3B	NoGo	23172	7/8-20 NEF	2B	NoGo	23241
1/2-28 NEF	2B	Go/NoGo	23173	7/8-20 NEF	3B	NoGo	23242
1/2-28 NEF	3B	Go/NoGo	23174	7/8-20 NEF	2B	Go/NoGo	23243
9/16-12 NC	-	Go	23175	7/8-20 NEF	3B	Go/NoGo	23244
9/16-12 NC	2B	NoGo	23176	15/16-20 NS	-	Go	23245
9/16-12 NC	3B	NoGo	23177	15/16-20 NS	2B	NoGo	23246
9/16-12 NC	2B	Go/NoGo	23178	15/16-20 NS	3B	NoGo	23247
9/16-12 NC	3B	Go/NoGo	23179	15/16-20 NS	2B	Go/NoGo	23248
9/16-18 NF	-	Go	23180	15/16-20 NS	3B	Go/NoGo	23249
9/16-18 NF	2B	NoGo	23181	1-8 NC	-	Go	23250

GENERAL PURPOSE

Premium HSS Thread Plug Gages



Series 195 | General Purpose | Plug Gage | Taperlock

Thread Size	Class of Fit	Type	EDP
1-8 NC	2B	NoGo	23251
1-8 NC	3B	NoGo	23252
1-8 NC	2B	Go/NoGo	23253
1-8 NC	3B	Go/NoGo	23254
1-12 NF	-	Go	23255
1-12 NF	2B	NoGo	23256
1-12 NF	3B	NoGo	23257
1-12 NF	2B	Go/NoGo	23258
1-12 NF	3B	Go/NoGo	23259
1-14 NS	-	Go	23260
1-14 NS	2B	NoGo	23261
1-14 NS	3B	NoGo	23262
1-14 NS	2B	Go/NoGo	23263
1-14 NS	3B	Go/NoGo	23264
1-20 NEF	-	Go	23265
1-20 NEF	2B	NoGo	23266
1-20 NEF	3B	NoGo	23267
1-20 NEF	2B	Go/NoGo	23268
1-20 NEF	3B	Go/NoGo	23269
1 1/16-12 NS	-	Go	24979
1 1/16-12 NS	2B	NoGo	24980
1 1/16-12 NS	3B	NoGo	24981
1 1/16-12 NS	2B	Go/NoGo	24982
1 1/16-12 NS	3B	Go/NoGo	24983
1 1/16-18 NEF	-	Go	23270
1 1/16-18 NEF	2B	NoGo	23271
1 1/16-18 NEF	3B	NoGo	23272
1 1/16-18 NEF	2B	Go/NoGo	23273
1 1/16-18 NEF	3B	Go/NoGo	23274
1-1/8-7 NC	-	Go	23275
1-1/8-7 NC	2B	NoGo	23276
1-1/8-7 NC	3B	NoGo	23277
1-1/8-7 NC	2B	Go/NoGo	23278
1-1/8-7 NC	3B	Go/NoGo	23279
1-1/8-12 NF	-	Go	23280
1-1/8-12 NF	2B	NoGo	23281
1-1/8-12 NF	3B	NoGo	23282
1-1/8-12 NF	2B	Go/NoGo	23283
1-1/8-12 NF	3B	Go/NoGo	23284
1-1/8-18 NEF	-	Go	23285
1-1/8-18 NEF	2B	NoGo	23286
1-1/8-18 NEF	3B	NoGo	23287
1-1/8-18 NEF	2B	Go/NoGo	23288
1-1/8-18 NEF	3B	Go/NoGo	23289
1 3/16-18 NEF	-	Go	23290
1 3/16-18 NEF	2B	NoGo	23291
1 3/16-18 NEF	3B	NoGo	23292
1 3/16-18 NEF	2B	Go/NoGo	23293
1 3/16-18 NEF	3B	Go/NoGo	23294
1-1/4-7 NC	-	Go	23295
1-1/4-7 NC	2B	NoGo	23296
1-1/4-7 NC	3B	NoGo	23297
1-1/4-7 NC	2B	Go/NoGo	23298
1-1/4-7 NC	3B	Go/NoGo	23299
1-1/4-12 NS	-	Go	23300
1-1/4-12 NS	2B	NoGo	23301
1-1/4-12 NS	3B	NoGo	23302
1-1/4-12 NS	2B	Go/NoGo	23303
1-1/4-12 NS	3B	Go/NoGo	23304
1-1/4-18 NEF	-	Go	23305
1-1/4-18 NEF	2B	NoGo	23306
1-1/4-18 NEF	3B	NoGo	23307
1-1/4-18 NEF	2B	Go/NoGo	23308
1-1/4-18 NEF	3B	Go/NoGo	23309
1 5/16-12 NS	-	Go	24989
1 5/16-12 NS	2B	NoGo	24990
1 5/16-12 NS	3B	NoGo	24991
1 5/16-12 NS	2B	Go/NoGo	24992
1 5/16-12 NS	3B	Go/NoGo	24993
1 5/16-18 NC	-	Go	23310
1 5/16-18 NC	2B	NoGo	23311
1 5/16-18 NC	3B	NoGo	23312
1 5/16-18 NC	2B	Go/NoGo	23313
1 5/16-18 NC	3B	Go/NoGo	23314

Thread Size	Class of Fit	Type	EDP
1 3/8-6 NC	-	Go	23315
1 3/8-6 NC	2B	NoGo	23316
1 3/8-6 NC	3B	NoGo	23317
1 3/8-6 NC	2B	Go/NoGo	23318
1 3/8-6 NC	3B	Go/NoGo	23319
1 3/8-12 NF	-	Go	23320
1 3/8-12 NF	2B	NoGo	23321
1 3/8-12 NF	3B	NoGo	23322
1 3/8-12 NF	2B	Go/NoGo	23323
1 3/8-12 NF	3B	Go/NoGo	23324
1 3/8-18 NS	-	Go	23325
1 3/8-18 NS	2B	NoGo	23326
1 3/8-18 NS	3B	NoGo	23327
1 3/8-18 NS	2B	Go/NoGo	23328
1 3/8-18 NS	3B	Go/NoGo	23329
1 7/16-18 NS	-	Go	23330
1 7/16-18 NS	2B	NoGo	23331
1 7/16-18 NS	3B	NoGo	23332
1 7/16-18 NS	2B	Go/NoGo	23333
1 7/16-18 NS	3B	Go/NoGo	23334
1-1/2-6 NC	-	Go	23335
1-1/2-6 NC	2B	NoGo	23336
1-1/2-6 NC	3B	NoGo	23337
1-1/2-6 NC	2B	Go/NoGo	23338
1-1/2-6 NC	3B	Go/NoGo	23339
1-1/2-12 NS	-	Go	23340
1-1/2-12 NS	2B	NoGo	23341
1-1/2-12 NS	3B	NoGo	23342
1-1/2-12 NS	2B	Go/NoGo	23343
1-1/2-12 NS	3B	Go/NoGo	23344
1-1/2-18 NS	-	Go	23345
1-1/2-18 NS	2B	NoGo	23346
1-1/2-18 NS	3B	NoGo	23347
1-1/2-18 NS	2B	Go/NoGo	23348
1-1/2-18 NS	3B	Go/NoGo	23349

INTRO

MILLING

SPECIALTY

HOLEMAKING

THREADING

INSERTS