

Technical Data Sheet

Staining Colors - Opaque

FEATURES

- Permanently identify parts, inventory, and work in process, tools, assemblies or finished goods.
- Great for color coding springs or small parts.
- Ideal for quality control processes.
- Stains work extremely well in EFD spray marking systems.
- Stains resist most work related materials such as oils, moisture, greases, cutting fluids and more.
- Applies easily by spraying, brushing, stamping or dipping.
- Perform well on light and dark tinted metals.
- Provide excellent hiding / coverage properties and opacity.
- Thickness/Drying time can be reduced by adding DYKEM® Remover & Prep.
- Specified colors meet Ford Spec. No. ESE-M6B3-A1 & A2 (Rev. 2002 09 13).
- Available in 11 colors Black, Dark Blue, Light Blue, Dark Green, Light Green, Orange, Pink, Purple, Red, White, Yellow.
- Do not contain any reportable amounts of Xylene.

MATERIALS COMPATIBILITY

- Safe on most surfaces.
- Removable with Dykem® Remover & Cleaner.
- Surface tests should be run to determine compatibility prior to use.

HEALTH AND SAFETY

- Flammable liquid and vapor. Keep away from heat, sparks and flame. Use only with adequate ventilation. Avoid contact with skin and eyes.
- Refer to SDS (Safety Data Sheet) for complete information on health and safety. Visit our website to obtain SDS.

DIRECTIONS FOR USE

- Apply to a surface that is clean, dry and free of oil and grease.
- Apply a thin film to surface.

AVAILABLE IN:

Packaging Options:

8 oz. Brush-In-Cap 1 Gallon Bottle

5 Gallon Paints

Note – All colors are not available in every package size.

PHYSICAL PROPERTIES

Appearance: Varies
Odor: Alcohol
Specific gravity: >1

VOC level: 73% - 88% by weight

Flash point: See MSDS Dry Time*: < 4 minutes

* Note: Exact drying time may vary depending on film thickness.

