

Body Repair — Fillers

3M™ Lightweight Body Filler

- Tack-free.
- Cures tack-free in 15-20 minutes — reduces sandpaper loading.
- Creamy texture.
- Smooth spreading.
- Easy sanding.
- Vacuum processed to minimize pinholes.



Part Number	Size/Net Wt.	Units Per Case
051131- 05800	Quart (2 lbs./32 oz.)	6
051131- 05801	Gallon (7.75 lbs./124 oz.)	4
051131- 05803	3 Gallon Pail † (22.5 lbs.)	1
051131- 05804	5 Gallon Pail †† (37.5 lbs.)	1
051131- 05805	5 Gallon Pail † (37.5 lbs.)	1

† To be used with Mechanical Dispensers.
 †† To be used with Air-Operated Dispensers.

3M™ Premium Lightweight Body Filler

- Tack-free and stain resistant.
- For base coat/clear coat refinishing systems.
- Ultra creamy.
- Cures tack-free in 15-20 minutes — reduces sandpaper loading.
- Easiest sanding 3M™ Body Filler.
- Minimizes staining that can occur with base coat/clear coat systems over body filler.
- Vacuum processed to minimize pinholes.



Part Number	Size/Net Wt.	Units Per Case
051131- 05808	Gallon (7.75 lbs./124 oz.)	4
051131- 05809	3 Gallon Pail † (22.5 lbs.)	1
051131- 05810	5 Gallon Pail †† (37.5 lbs.)	1
051131- 05811	5 Gallon Pail † (37.5 lbs.)	1

† To be used with Mechanical Dispensers.
 †† To be used with Air-Operated Dispensers.

3M™ Long Strand Fiberglass Reinforced Filler

- Contains long strands of fiberglass.
- Repairs holes, cracks and tears in fiberglass.
- Repairs holes in metal.
- Waterproof.
- Repairs larger holes, cracks and tears better than 3M™ Short Strand Fiberglass Reinforced Filler (PNs 05815-05816).



Part Number	Size/Net Wt.	Units Per Case
051131- 05813	Quart (2.6 lbs./41.6 oz.)	6
051131- 05814	Gallon (10.5 lbs./168 oz.)	4

3M™ Short Strand Fiberglass Reinforced Filler

- Contains chopped fiberglass.
- Repairs holes, cracks and tears in fiberglass.
- Repairs holes in metal.
- Smooth spreading.
- Waterproof.
- Can be used with 3M™ Fiberglass Mat (PN05837) or 3M™ Fiberglass Cloth (PN05838) to reinforce large repair areas.



Part Number	Size/Net Wt.	Units Per Case
051131- 05815	Quart (2.6 lbs./41.6 oz.)	6
051131- 05816	Gallon (10.5 lbs./168 oz.)	4

3M™ Sprayable Polyester Filler

- Fills grade 36 sand scratches.
- May be wet or dry sanded in 45 minutes.
- Easily applied with primer gun.
- Helps eliminate staining that can occur with base coat/clear coat systems over body filler.
- Non-isocyanate.



Part Number	Size/Net Wt.	Units Per Case
051131- 05825	Quart (2.6 lbs./41.6 oz.)	6
051131- 05826	Gallon (10.5 lbs./168 oz.)	4

Body Repair — Fillers

3M™ Premium Body Filler Gold QBA



- **Quick build adhesion.**
- A premium gold lightweight body filler for filling low areas in damaged automotive sheet metal.
- Builds adhesion faster than other 3M™ Fillers.
- Contains zinc complex.
- Tack-free and stain resistant.
- Lightweight body filler for base coat/clear coat refinishing systems.
- Cures tack-free in 20 minutes.
- Minimizes staining that can occur with base coat/clear coat systems over body and filler.
- Vacuum processed to minimize pinholes.
- Excellent adhesion to galvanized steel, SMC and aluminum.
- Distinctive gold color.

Part Number	Size/Net Wt.	Units Per Case
051131- 05835	Gallon (7.75 lbs./124 oz.)	4
051131- 05839	3 Gallon Pail † (22.5 lbs.)	1
051131- 05840	5 Gallon Pail †† (37.5 lbs.)	1
051131- 05841	5 Gallon Pail † (37.5 lbs.)	1

† To be used with Mechanical Dispensers.
 †† To be used with Air-Operated Dispensers.

3M™ Zebra™ Advanced Lightweight Filler



- A two-component body filler designed to fill low areas in damaged automotive sheet metal.
- Sands better than traditional lightweight fillers.
- More stain-resisting power.
- Adheres to steel, SMC, galvanized steel and aluminum.
- Vacuum processed for fewer pinholes.
- Cures tack-free in approximately 20 minutes — reduces sandpaper loading.
- Advanced formulation.

Part Number	Container Size	Quantity Per Case
051131- 05868	Gallon	4
051131- 05870	3 Gallon Pail †	1
051131- 05871	5 Gallon Pail ††	1

† To be used with Mechanical Dispensers.
 †† To be used with Air-Operated Dispensers.

Body Repair — Putties

3M™ Premium Polyester Finishing Putty

- **Tack-free and stain resistant.**
- Fills pinholes in body fillers and small imperfections in metal and fiberglass.
- Cures tack-free in 20-25 minutes.
- Extremely smooth sanding.
- Minimizes staining that can occur with base coat/clear coat systems over body filler.
- Vacuum processed to minimize pinholes.



Part Number	Size/Net Wt.	Units Per Case
051131- 05819	1 Quart (2.25 lbs./36 oz.)	12
051131- 05820	1/2 Gallon (5 lbs./80 oz.)	4

3M™ Piranha™ Advanced Finishing Putty

- Two component, self-leveling putty designed for use as a “skin” coat over plastic filler to fill pinholes, sand scratches, low areas and other imperfections.
- Cures tack-free in 30 minutes.
- Grips tight to galvanized steel, sanded paint, aluminum, steel, SMC, and fiberglass.
- Extremely easy sanding.
- Flowable and brushable.
- Non-staining.



Part Number	Container Size	Quantity Per Case
051131- 05821	24 fl. oz.	6

3M™ Flowable Finishing Putty

- **Tack-free and stain resistant.**
- Two-component, self-leveling putty designed for use as a “skin” coat over plastic filler to fill pinholes, sand scratches, low areas or other imperfections.
- Available in quart and handy squeeze dispenser — no mess.
- Fills pinholes in body fillers and small imperfections in metal and fiberglass.
- Cures tack-free in 30 minutes.
- Flowable, brushable.
- Easiest sanding 3M™ Polyester Putty.
- Minimizes staining that can occur with base coat/clear coat systems over body filler.
- Vacuum processed to minimize pinholes.
- Excellent adhesion to galvanized steel, aluminum and thoroughly cured and sanded factory-applied paint surfaces.



Part Number	Size/Net Wt.	Units Per Case
051131- 05824	Pint (1.03 pt./24 fl. oz.)	6

Body Repair — Putties

3M™ Acryl-Green Spot Putty

- Fast-drying, easy-sanding putty.
- Designed for spot repairs.
- Spreads easily.



Part Number	Size/Net Wt.	Tubes Per Case
051144-05960	21 oz. Tube	12

3M™ Acryl-Red Glazing Putty

- Good general purpose putty.
- Fills small pinholes and scratches.
- Fills larger areas of imperfections.



Part Number	Size/Net Wt.	Tubes Per Case
051144-05966	21 oz. Tube	12

3M™ Acryl-Blue Glazing Putty

- Slow-drying, easy-spreading putty.
- Recommended for filling minor low areas and deeper sand scratches.
- Provides more working time.



Part Number	Size/Net Wt.	Tubes Per Case
051144-05964	21 oz. Tube	12

3M™ Super Red Putty

- Self-leveling, easy to spread putty.
- Excellent glazing putty.
- Designed to flow into and fill pinholes and scratches.
- A nitrocellulose putty.
- “Long working time” with minimal shrinkage.
- Feathers out to a smooth surface.
- Flows out to eliminate ridges and squeegee lines.
- Sands easily, even after overnight drying.
- Cuts down on extra sanding steps.



Part Number	Size/Net Wt.	Tubes Per Case
051144-05972	21 oz. Tube	12

Body Repair — Resins

3M™ Creme Hardener

- Red creme hardening agent designed to be used with 3M™ Lightweight Body Filler (PNs 05800-05805), 3M™ Premium Lightweight Body Filler (PNs 05806-05811), 3M™ Premium Body Filler Gold QBA (PNs 05832-05841), 3M™ Long Strand Fiberglass Reinforced Filler (PNs 05813 or 05814), 3M™ Short Strand Fiberglass Reinforced Filler (PNs 05815 or 05816), 3M™ Polyester Finishing Putty (PNs 05817 or 05818), 3M™ Premium Polyester Finishing Putty (PNs 05819 or 05820), or 3M™ Flowable Finishing Putty (PN05823).
- Creamy consistency mixes easily and quickly with any of the above products.



Part Number	Size/Net Wt.	Units Per Case
051131-05830	2.75 oz. tube	12
051131-05831	4 oz. tube	12

3M™ Fiberglass Resins

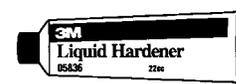
- Designed to be used with 3M™ Fiberglass Cloth (PN05838) and/or 3M™ Fiberglass Mat (PN05833) to patch holes in metal, and cracks, tears, punctures and splits in fiberglass panels.
- Waterproof when cured.
- 3M™ Liquid Hardener (PN05836) included.
- For metal and fiberglass.
- Thick formulation resists sags or runs.



Part Number	Size/Net Wt.	Units Per Case
051131-05833	Quart (1 Quart/32 fl. oz.)	12
051131-05834	Gallon (1 Gallon/128 fl. oz.)	4

3M™ Liquid Hardener

- Fast-acting liquid hardening agent designed to be used with 3M™ Sprayable Polyester Filler (PNs 05825 or 05826), and/or 3M™ Fiberglass Resin (PNs 05833 or 05834).



Part Number	Size/Net Wt.	Units Per Case
051131-05836	22 cc tube	12

Body Repair — Accessories

3M™ Fiberglass Mat

- Designed to be used with 3M™ Resin (PNs 05833 or 05834) or 3M™ Short Strand Fiberglass Reinforced Filler (PNs 05815 or 05816) to patch larger holes in metal, and cracks, tears, punctures and splits in fiberglass panels.
- For reinforcing fiberglass and metal repairs.
- Excellent for large repairs where extra reinforcement is needed.



Part Number	Size	Units Per Case
051131-05837	8 sq. ft.	6

3M™ Fiberglass Cloth

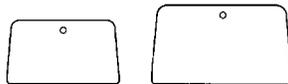
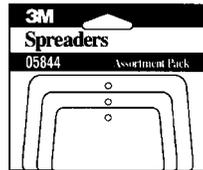
- Designed to be used with 3M™ Resin (PNs 05833 or 05834) or 3M™ Short Strand Fiberglass Reinforced Filler (PNs 05815 or 05816) to patch larger holes in metal, and cracks, tears, punctures and splits in fiberglass panels.
- For reinforcing fiberglass and metal repairs.
- Excellent for large repairs where extra reinforcement is needed.



Part Number	Size	Units Per Case
051131-05838	8 sq. ft.	6

3M™ Spreaders

- Designed for spreading body and fiberglass fillers, finishing putties, and resins.
- Sharp edge.
- Flexible.
- Durable.
- Easy to clean.
- Cured filler pops off easily.



Part Number	Size	Units Per Case
051131-05842	4"	50
051131-05843	5"	50
051131-05844	Assortment 1 each — 4", 5" & 6"	24

3M™ Mechanical Dispenser

- Rugged, mobile body filler work station for use with 3M™ Premium Lightweight Body Filler (PNs 05809 or 05811), 3M™ Premium Body Filler Gold QBA (PNs 05839 or 05841), and/or 3M™ Lightweight Body Filler (PNs 05803 or 05805) in specially-designed 3 and 5 gallon pails.
- Ratchet cranking motion allows for easy dispensing leverage.
- Piston-driven power provides consistent delivery and complete emptying of pail.
- Butterfly valve cuts off filler flow.
- Hands-free mixing board support.
- Keeps filler free from shop dust and contaminants.
- No waste.



Part Number	Units Per Case
051131-05845	1

3M™ Dispenser Valve

- A plastic butterfly valve for use on 5 gallon containers of 3M™ Body Filler.

Part Number	Quantity Per Case
NEW 051131-05854	4

3M™ Dry Guide Coat Cartridge & Kit

- Method of identifying surface imperfections such as pinholes and deep scratches in primer.
- Requires no masking.
- No dry time involved.
- Can be used in both wet or dry sanding.
- Contains no solvents.
- Kit comes with applicator pad.



Part Number	Description	Quantity Per Case
051131-05860	50 Gram Cartridge	10
051131-05861	50 Gram Cartridge & Applicator Kit	6